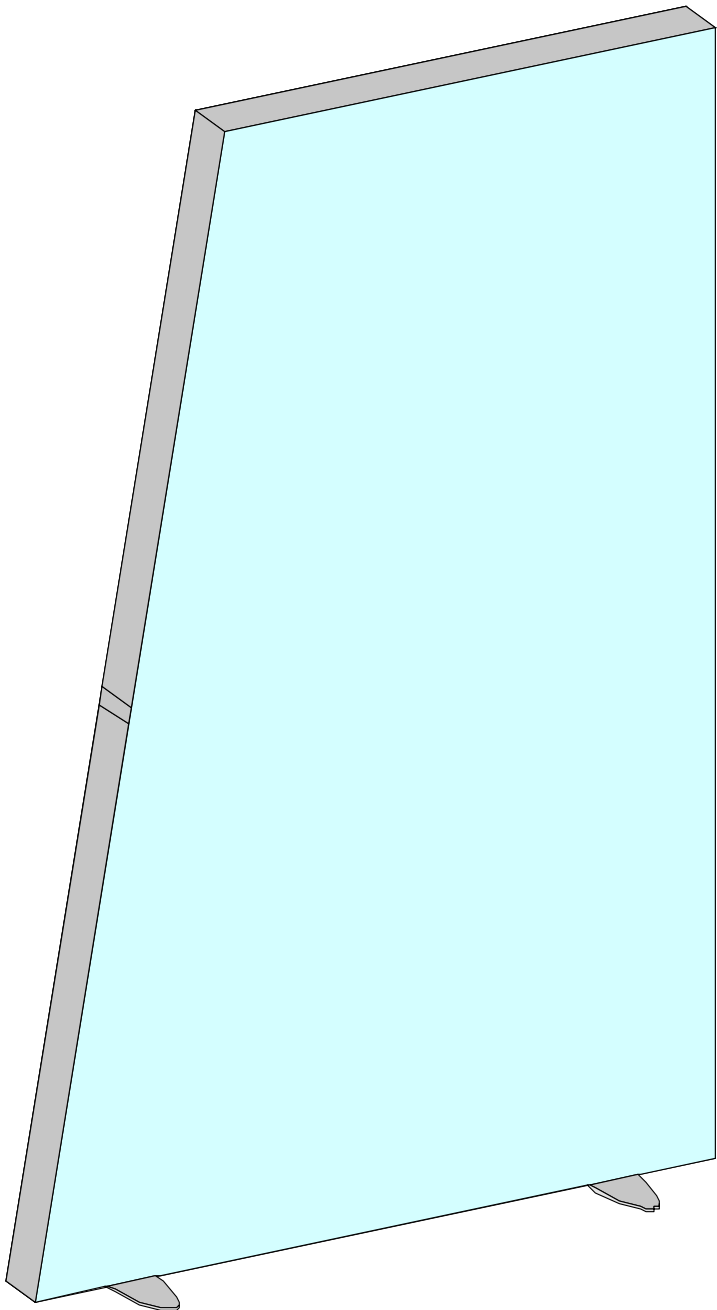
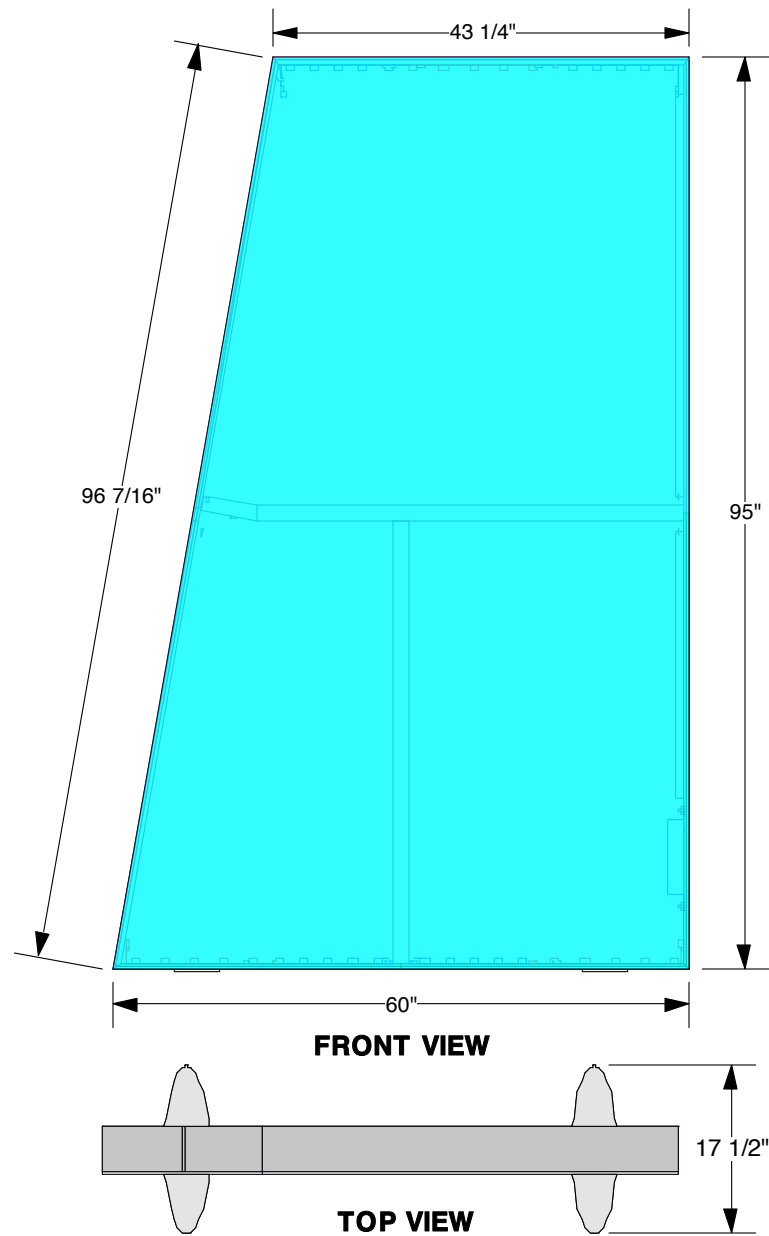


LUMIWALL TRAPEZOID

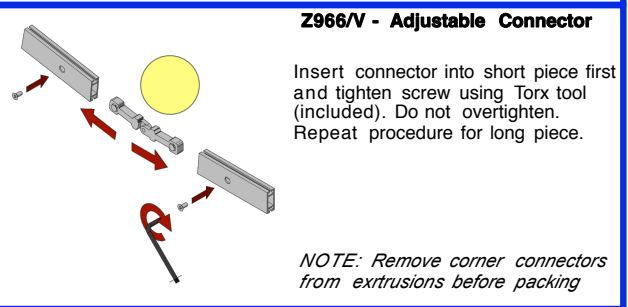
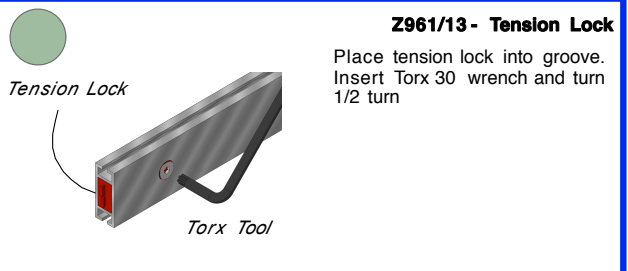
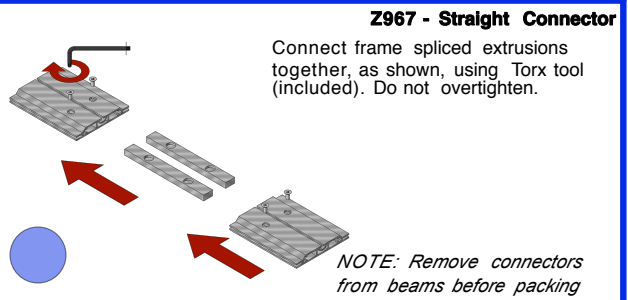
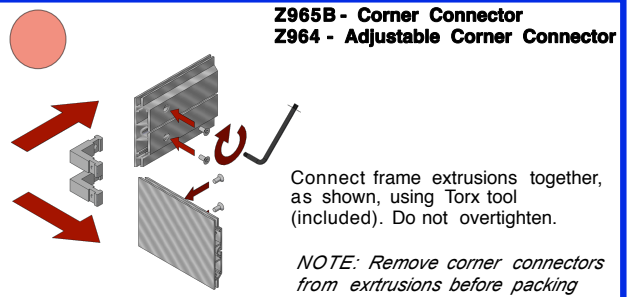
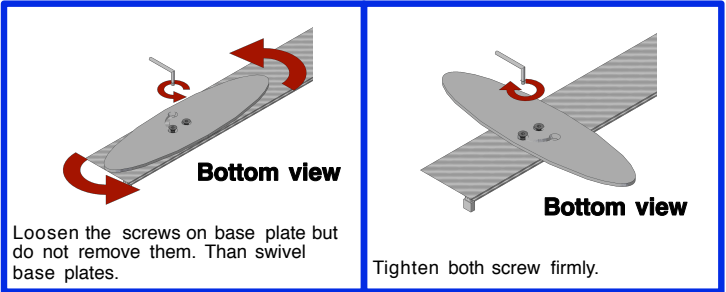
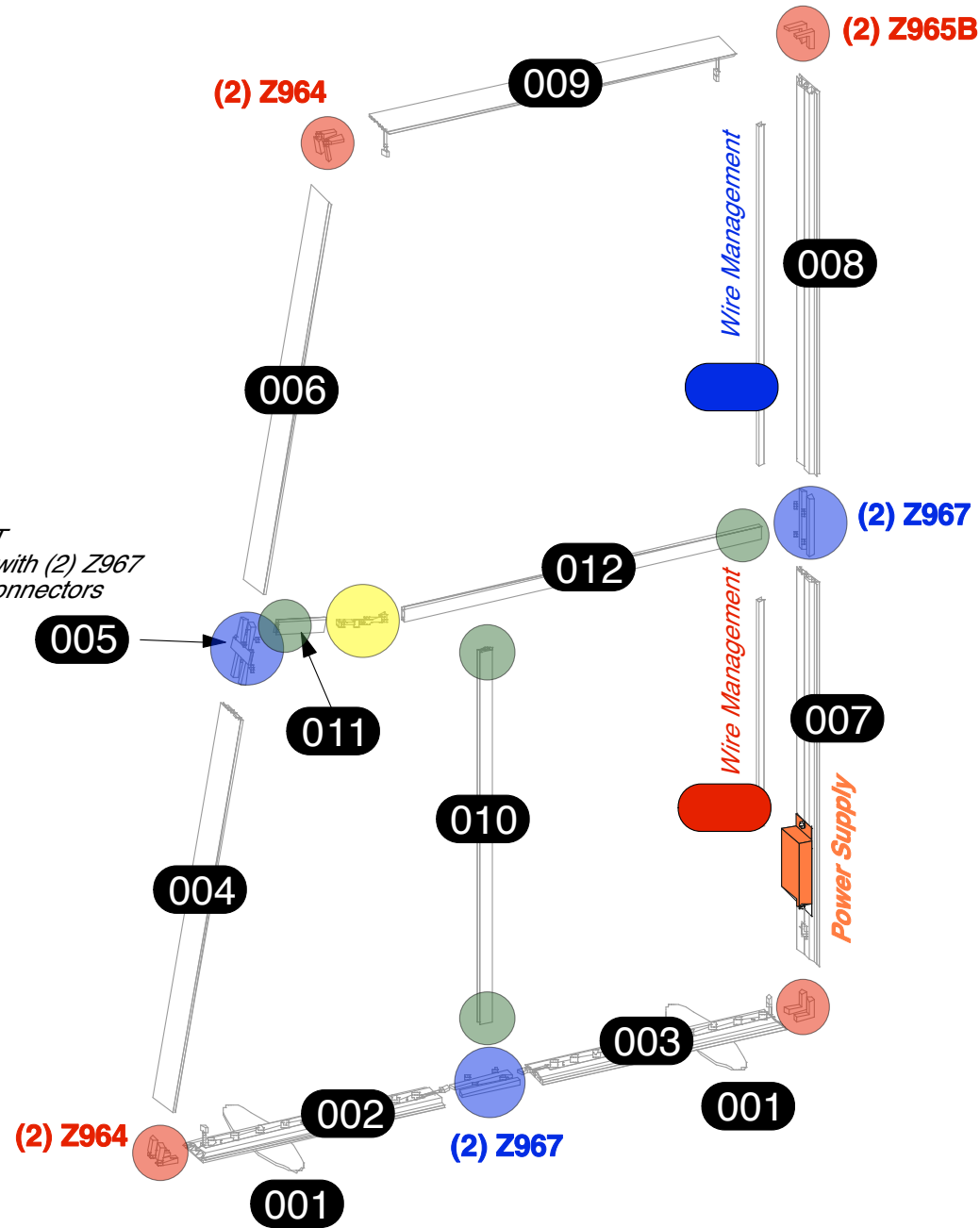
ASSEMBLY INSTRUCTIONS

CLIENT:
ORDER:
INSTR: **LW-58-INSTR**





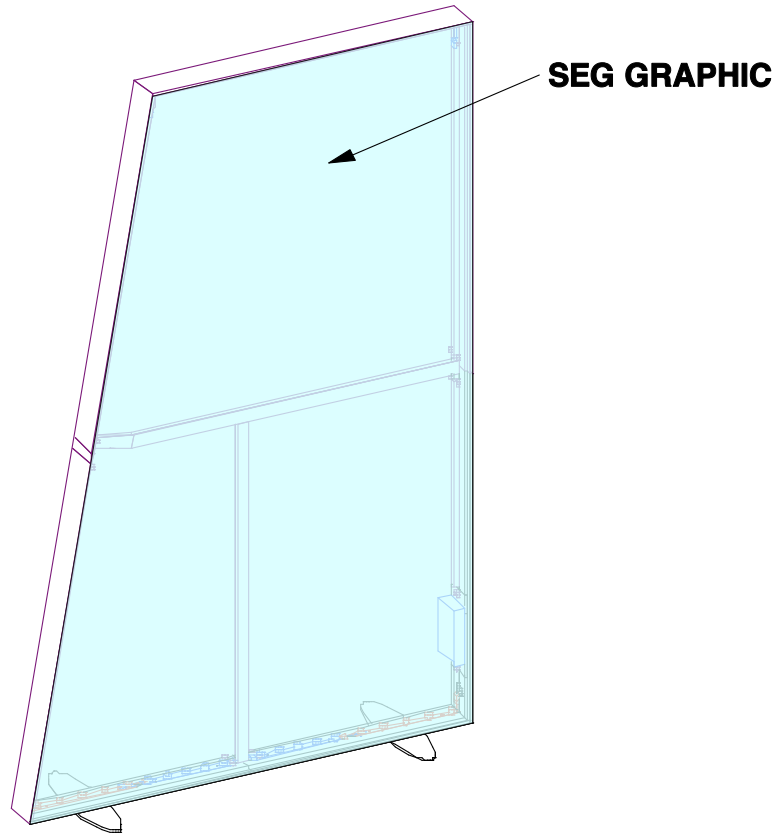
#LWT-EXT
Extrusion with (2) Z967
Straight Connectors



Profile	Label	#	Description
	001	2	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 4.72" (120MM)
	002	1	M1901 30" (762MM) EXTRUSION W/ (1) 50° CUT, (2) HOLES FOR BASE PLATE & LIGHTS
	003	1	M1901 30" (762MM) EXTRUSION W/ (1) 45° CUT, (2) HOLES FOR BASE PLATE & LIGHTS
	004	1	M1901 47.5" (1206MM) EXTRUSION W/ (1) 50° CUT
	005	1	M1901 1.46" (37MM) EXTRUSION W/ (2) STRAIGHT CONNECTORS
	006	1	M1901 47.5" (1206MM) EXTRUSION W/ (1) 40° CUT
	007	1	M1901 47.5" (1206MM) EXTRUSION W/ (1) 45° CUT, POWER SUPPLY
	008	1	M1901 47.5" (1206MM) EXTRUSION W/ (1) 45° CUT
	009	1	M1901 43.25" (1099MM) EXTRUSION W/ (1) 40° CUT, (1) 45° CUT & LIGHTS
	010	1	Z4400 46.08" (1170.4MM) EXTRUSION W/ (2) TENSION LOCKS
	011	1	Z4400 6" (152MM) EXTRUSION W/ (1) 5° CUT & (1) TENSION LOCK
	012	1	Z4400 44.4" (1128MM) EXTRUSION W/ (1) 5° CUT & (1) TENSION LOCK
		1	E460 42" (1067MM) PLASTIC WIRE MANAGEMENT
		1	E460 28" (711MM) PLASTIC WIRE MANAGEMENT
		4	Z966 90° CORNER INTERNAL CONNECTOR
		4	Z964 ADJUSTABLE CORNER INTERNAL CONNECTOR
		1	Z966/V ADJUSTABLE INTERNAL CONNECTOR
		4	Z967 STRAIGHT INTERNAL CONNECTOR
		4	5/16-18 FLAT HEAD SCREW 0.75" LONG FOR BASE PLATES
		2	60"W (1524MM) x 95"H (2413MM) DYESUB GRAPHIC W/ SEG WELT ON ALL 4 SIDES

- Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
- Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z964 & Z965) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.

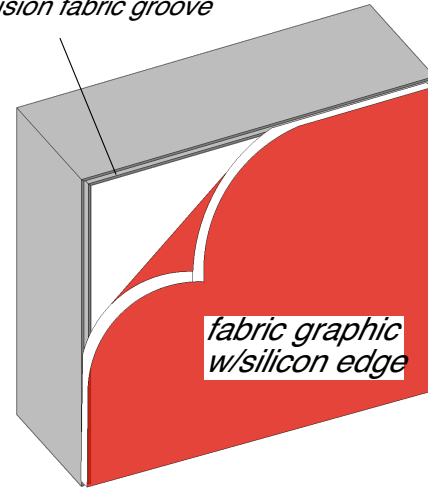




3D VIEW

SEG GRAPHIC

Extrusion fabric groove

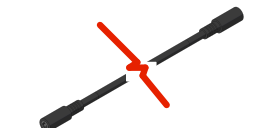
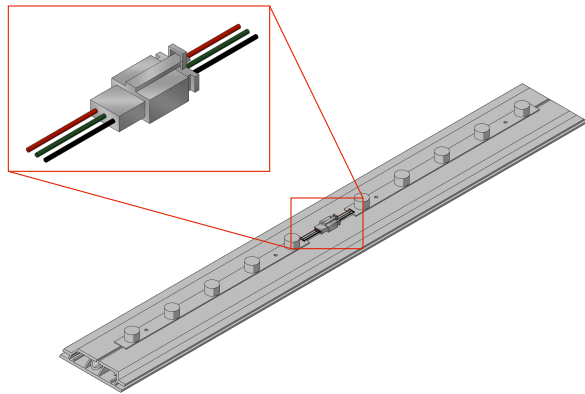


Insert the silicon edge of the fabric into the groove of the extrusions.

Start on the corners, then centers and work your way to corners from center on both directions.

To pull fabric graphic out of extrusion groove use pull tab on corner.

LIGHTS DETAILS



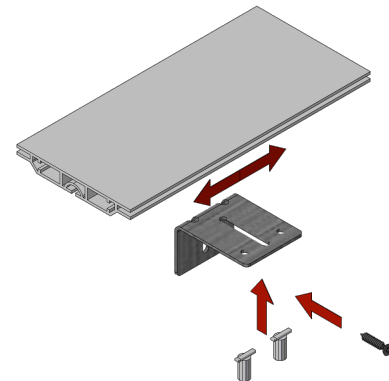
Lights come attached to extrusions. Ensure all lighting strips are connected. Once frame is assembled, connect strip-to-power cords to the end of top and bottom lights chain.

- For bottom lights connect strip-to-power cord to power supply directly.
- For top lights connect extension cord to strip-to-power cord and run with wire management extrusion then connect to power supply.

Run AC power cord out through grommet hole on vertical upright and connect to power outlet.

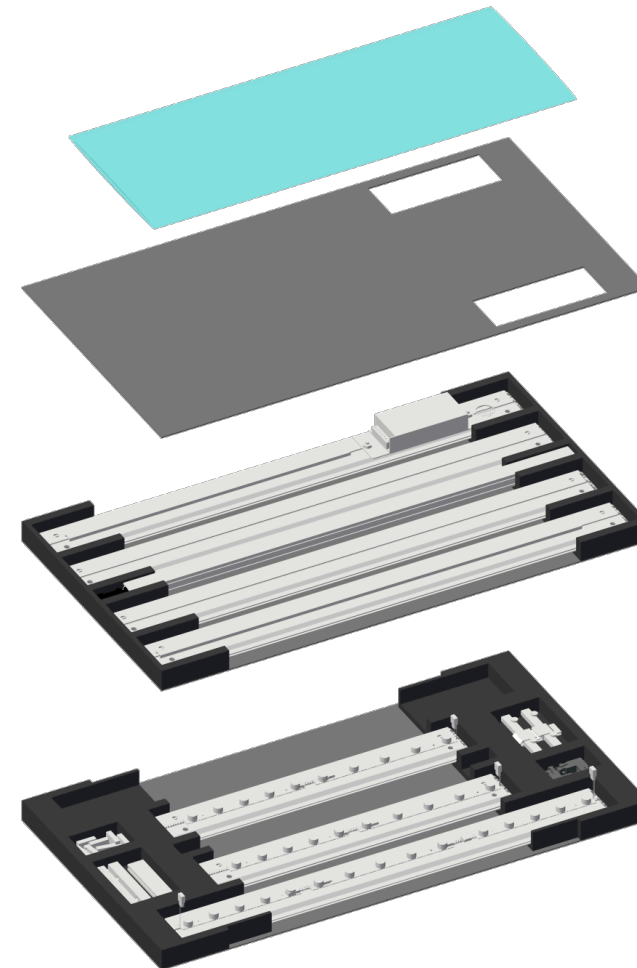
To remove or re-attach light strips use provided thumbscrews with plate.

WALL ASSEMBLY (OPTIONAL)



Attach wall bracket to top extrusion groove with provided hammerhead screws. Locate position of wall bracket on extrusion (preferably by wood stud) by sliding the bracket on the extrusion and tighten it. Secure the frame to the wall with provided wood screw.

PACKING DIAGRAM



NOTE:
DO NOT DISCARD
ANY PACKING
MATERIAL.
LEVELS OF PARTS
MAY BE
SEPARATED BY
WHITE SHEETS OF
PLASTIC,
COROPLAST OR
CARDBOARD.

