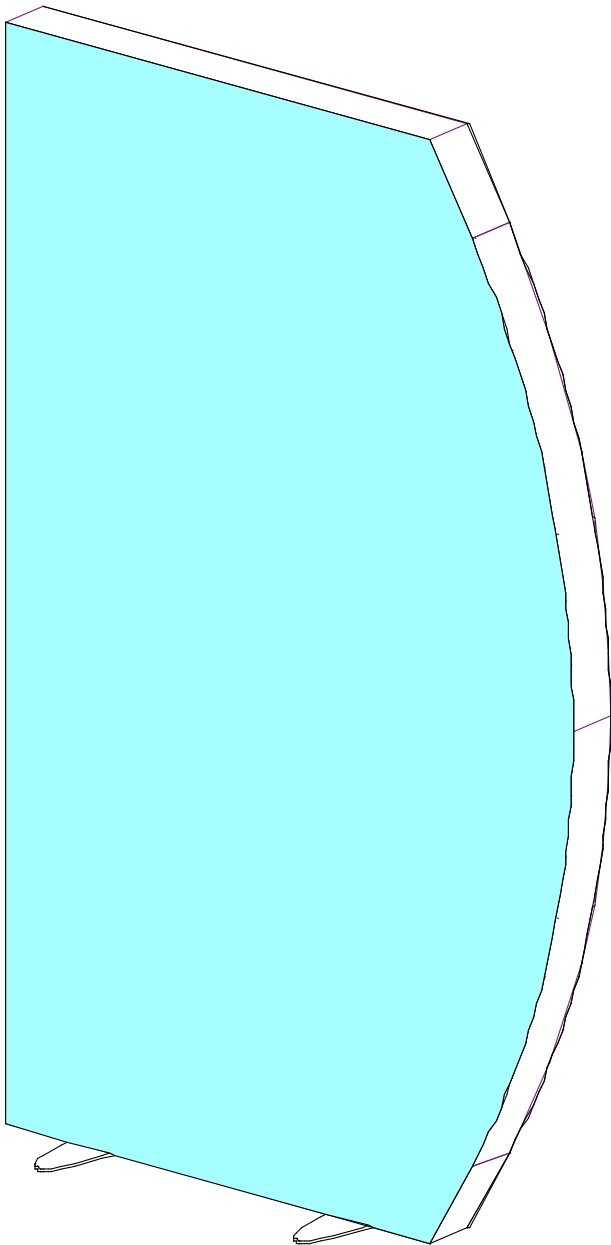
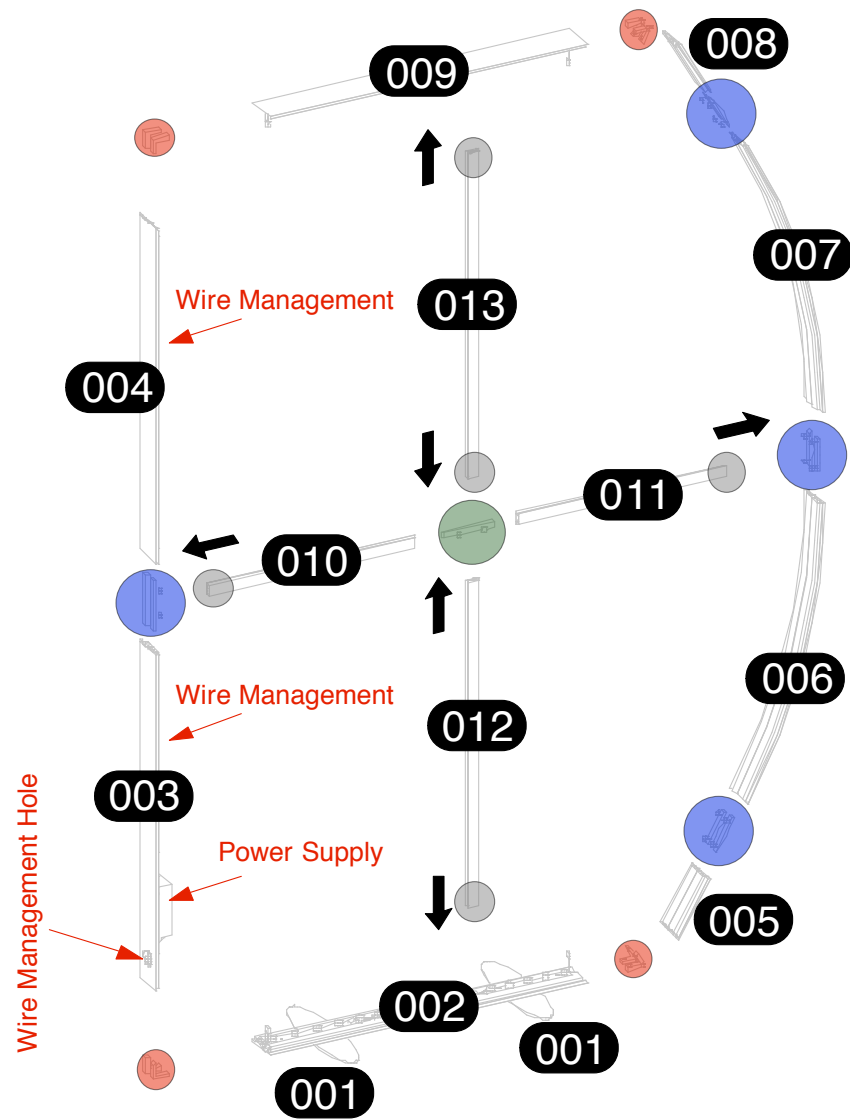
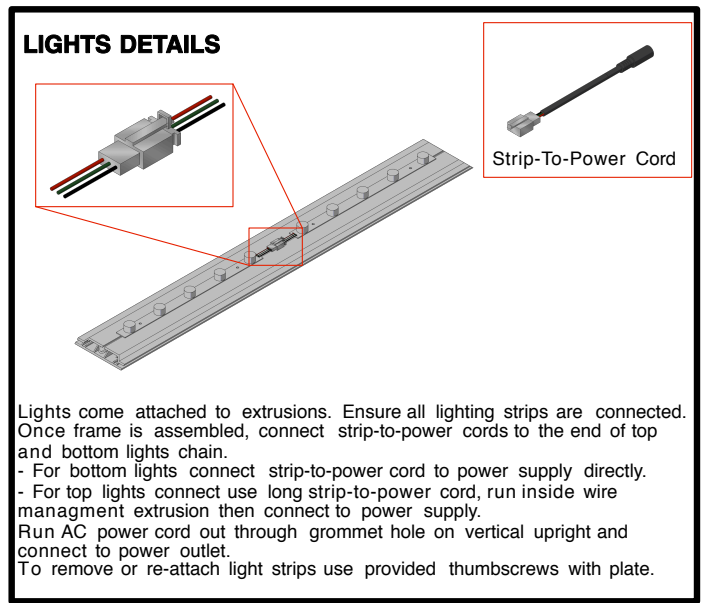
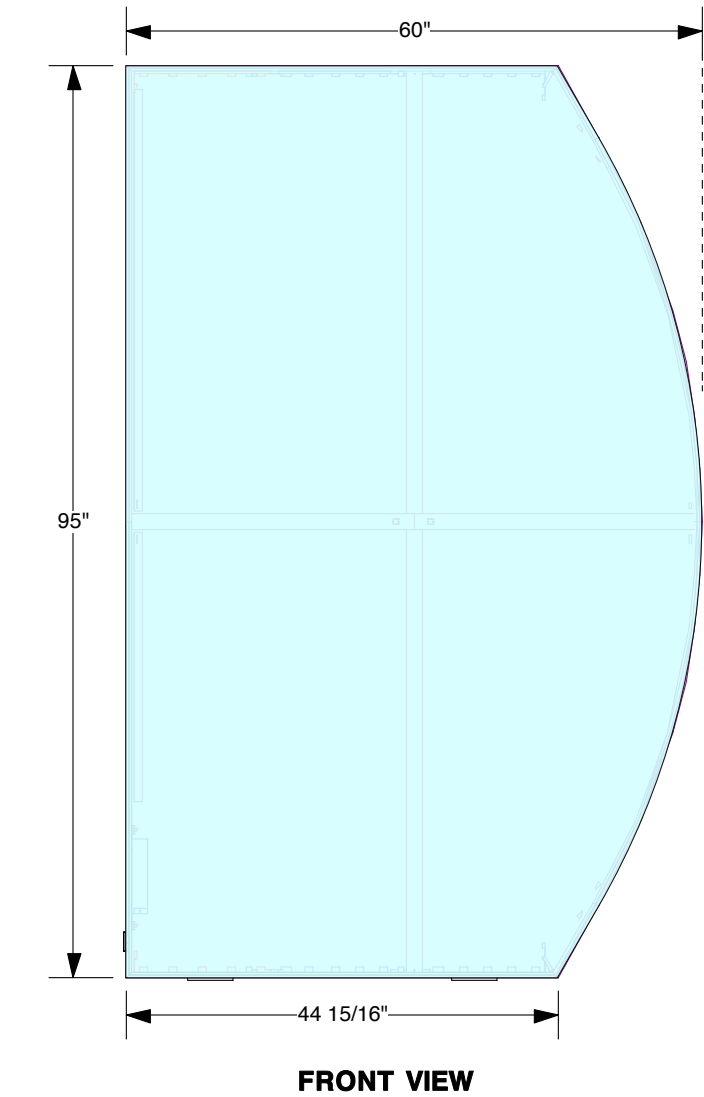


Convex Lumiwall LWCV-58

ASSEMBLY INSTRUCTIONS

CLIENT:
ORDER:
INSTR: LWCV-58-INSTR





INSTRUCTIONS

1. Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
2. Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
3. Repeat above steps to connect all spliced extrusions together.
4. Slide corner connector (Z965) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
5. Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
6. Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.

Z967-05 - DETAILS
Place Z967-05 Shaved Connector into beam with shaved surface facing to outside face of extrusion.

Bottom view
Loosen the screws on base plate but do not remove them. Then swivel base plates.

Bottom view
Tighten both screw firmly.

Z965 - Corner Connector
Z964 - Adjustable Corner
Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove corner connectors from extrusions before packing

Z967 - Straight Connector
Z967-05 - Straight Connector for Curved Extrusion
Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from beams before packing

Z967 - Straight Connector
Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

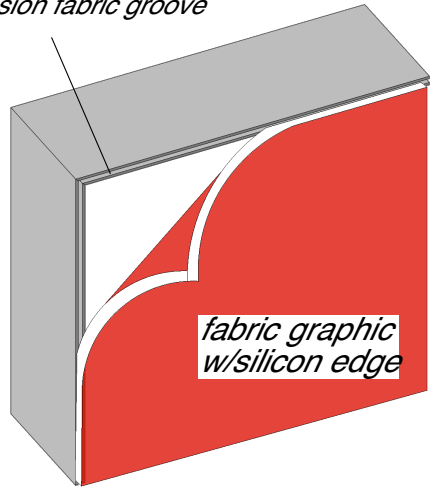
NOTE: Remove connectors from beams before packing

Z961/13 - Tension Lock
Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn



GRAPHIC

Extrusion fabric groove

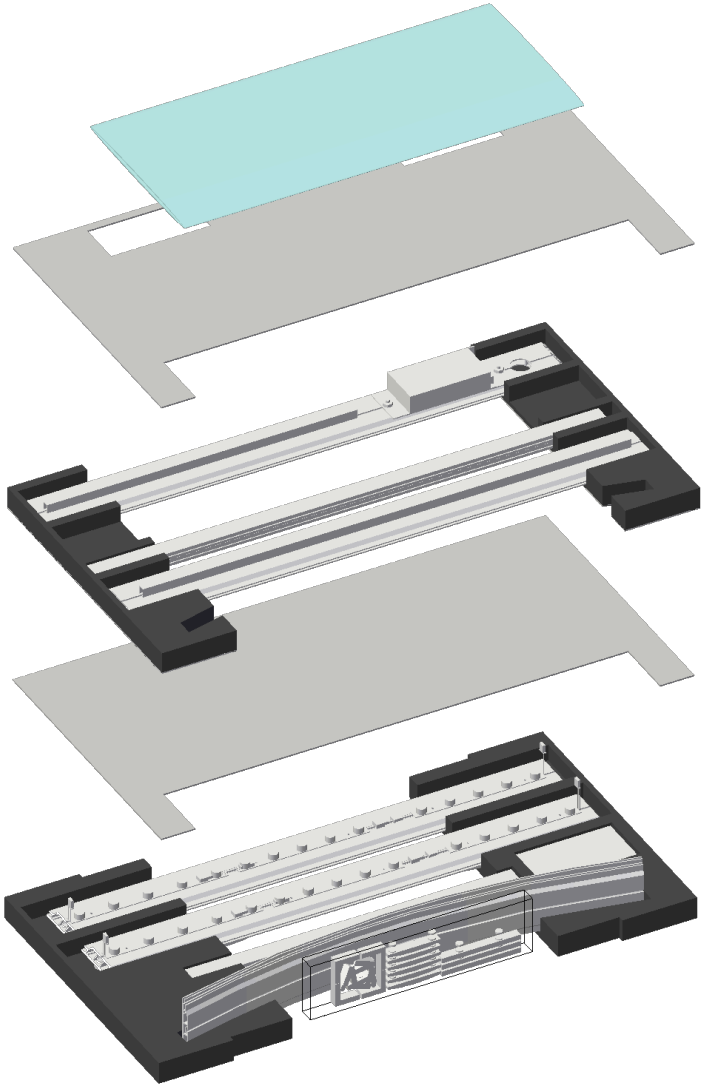


Insert the silicon edge of the fabric into the groove of the extrusions.

Start on the corners, than centers and work your way to corners from center on both directions.

To pull fabric graphic out of extrusion groove use pull tab on corner.

PACKING DIAGRAM



NOTE:
DO NOT DISCARD
ANY PACKING
MATERIAL.
LEVELS OF PARTS
MAY BE
SEPARATED BY
WHITE SHEETS OF
PLASTIC,
COROPLAST OR
CARDBOARD.

Profile	Label	#	Description
	001	2	1/4" ALUMINIUM OVAL BASE PLATE 17-1/2" x 4-3/4"
	002	1	M1901 44-15/16" EXTRUSION W/30° & 45° CUTS, (4) HOLES FOR BASE PLATE & LIGHTS
	003	1	M1901 47-1/2" EXTRUSION W/45° CUT, PLASTIC EXTR. & POWER SUPPLY
	004	1	M1901 47-1/2" EXTRUSION W/45° CUT, PLASTIC EXTR
	005	1	M1901 8-21/32" EXTRUSION W/30° CUT
	006	1	M1901 80" RADIUS CURVED EXTRUSION
	007	1	M1901 80" RADIUS CURVED EXTRUSION
	008	1	M1901 8-21/32" EXTRUSION W/30° CUT
	009	1	M1901 44-15/16" EXTRUSION W/30° & 45° CUTS & LIGHTS
	010	1	Z4400 29-3/8" EXTRUSION W/ (1) TENSION LOCK & SPLICE HOLE
	011	1	Z4400 29-3/8" EXTRUSION W/ (1) TENSION LOCK & SPLICE HOLE
	012	1	Z4400 46-3/32" EXTRUSION W/ (2) TENSION LOCKS
	013	1	Z4400 46-3/32" EXTRUSION W/ (2) TENSION LOCKS
		4	Z965 90° CORNER INTERNAL CONNECTOR
		4	Z964 ADJUSTABLE ANGLE CORNER INTERNAL CONNECTOR
		3	Z967 STRAIGHT INTERNAL CONNECTOR
		6	Z967-05 STRAIGHT INTERNAL CONNECTOR FOR CURVED EXTRUSION
		4	5/16-18 FLAT HEAD SCREW 0.75" LONG FOR BASE PLATES
		2	60"W x 95"H DYESUB FABRIC W/ SEG WELT ALL 4 SIDES

