

Bottom view

Loosen the screws on base plate but do not remove them. Then swivel base plates.

Bottom view

Tighten both screw firmly.

Z965 - Corner Connector

Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove corner connectors from extrusions before packing

Z967 - Straight Connector

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from beams before packing

Z967 - Straight Connector

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from beams before packing

Z961/13 - Tension Lock

Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn

Tension Lock
Torx Tool

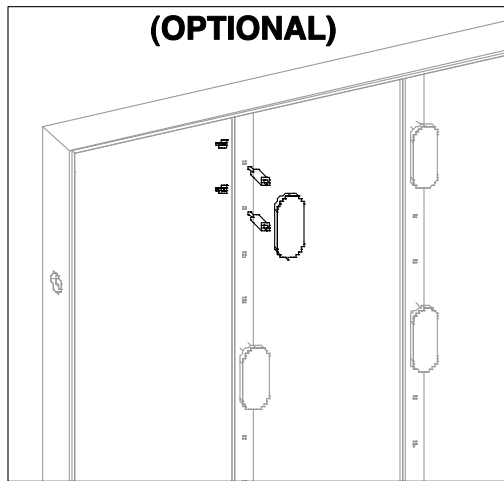
Profile	Label	#	Description
	001	2	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 4.72" (120MM)
	002	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT, (2) HOLES FOR BASE PLATE & LIGHTS
	003	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT, (2) HOLES FOR BASE PLATE & LIGHTS
	004	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT
	005	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT
	006	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT, PLASTIC EXTR. & POWER SUPPLY
	007	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT, PLASTIC EXTR. & POWER SUPPLY
	008	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT, LIGHTS
	009	1	M1901 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT, LIGHTS
	010	1	Z4400 46.87" (1190.5MM) EXTRUSION W/ (1) TENSION LOCK
	011	1	Z4400 46.87" (1190.5MM) EXTRUSION W/ (1) TENSION LOCK
	012	1	Z4400 46.06" (1170.0MM) EXTRUSION W/ (2) TENSION LOCK
	013	1	Z4400 46.06" (1170.0MM) EXTRUSION W/ (2) TENSION LOCK
	014	1	Z4400 46.06" (1170.0MM) EXTRUSION W/ (2) TENSION LOCK & HOLES (OPTIONAL)
	015	1	Z4400 46.06" (1170.0MM) EXTRUSION W/ (2) TENSION LOCK & HOLES (OPTIONAL)
		8	Z966 90° CORNER INTERNAL CONNECTOR
		9	Z967 STRAIGHT INTERNAL CONNECTOR
		4	5/16-18 FLAT HEAD SCREW 0.75" LONG FOR BASE PLATES
		2	95"W (2413MM) x 95"H (2413MM) SINGLE SIDED DYESUB GRAPHIC W/ SEG WELT ALL 4 SIDES

INSTRUCTIONS

- Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
- Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.
- Lock internal support extrusions to the inside groove of the frame.
- OPTIONAL SHELVES**
Lock the shelf support extrusions in between the light strips. Shelf support extrusions can be installed in any of the four quadrants.

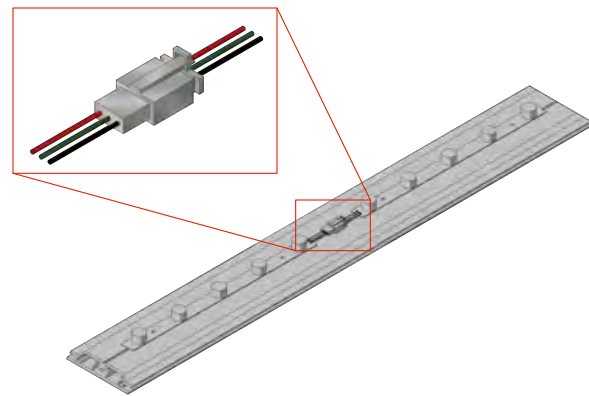


**MAGNETIC SHELF SUPPORT
(OPTIONAL)**

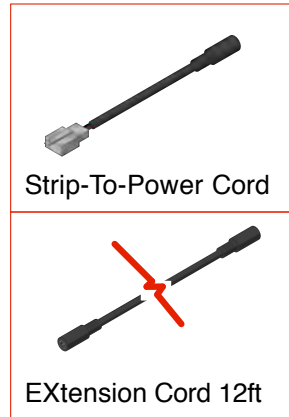


Screw the threaded stud into the Shelf support.
Insert the Barrel spacer into the threaded stud.
Align the threaded studs with the holes on the uprights at the desired height.
Secure the shelf support in place by tightening the wing nuts.

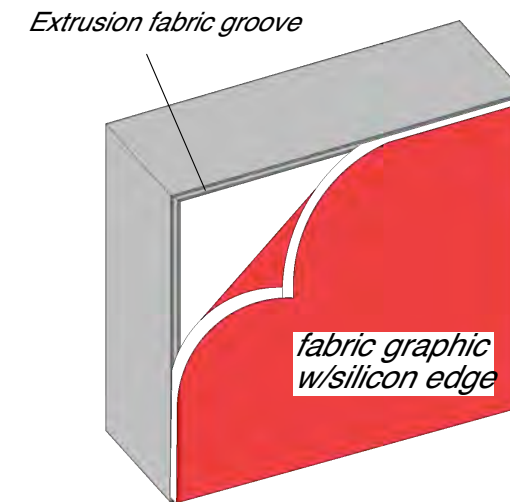
LIGHTS DETAILS (OPTIONAL)



Lights come attached to extrusions. Ensure all lighting strips are connected. Once frame is assembled, connect strip-to-power cords to the end of top and bottom lights chain.
- For bottom lights connect strip-to-power cord to power supply directly.
- For top lights connect extension cord to strip-to-power cord and run with wire management extrusion then connect to power supply.
Run AC power cord out through grommet hole on vertical upright and connect to power outlet.
To remove or re-attach light strips use provided thumbscrews with plate.

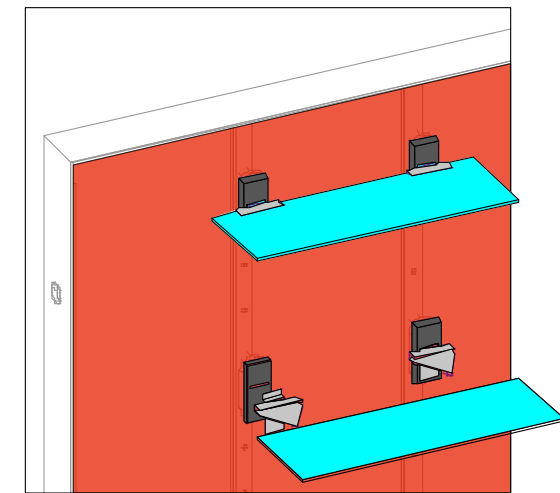


GRAPHIC



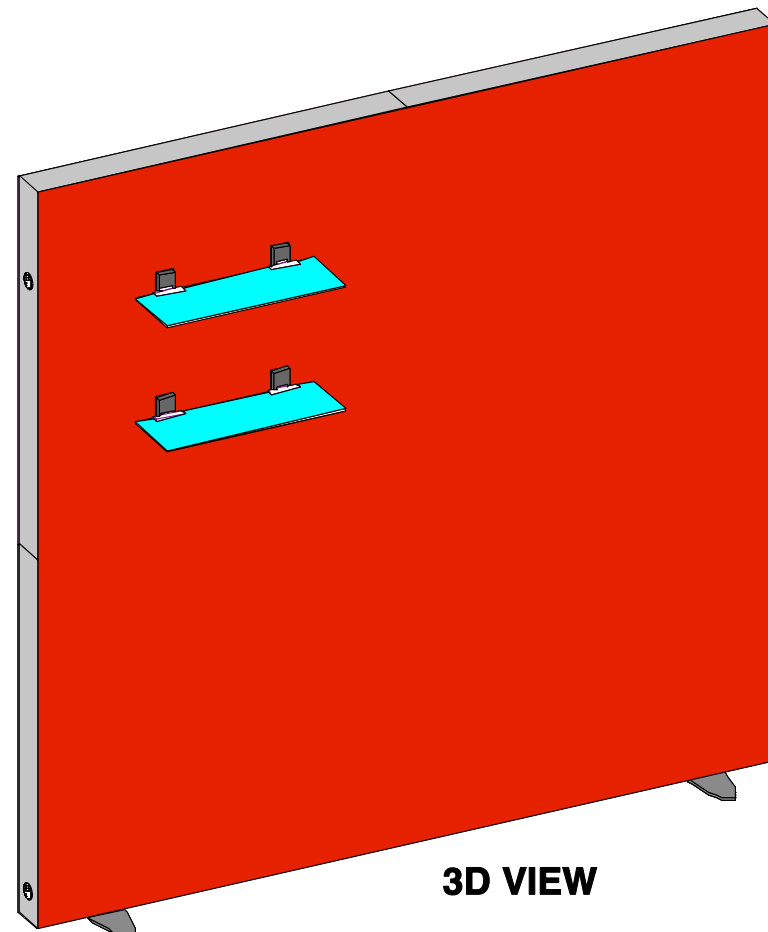
Insert the silicon edge of the fabric into the groove of the extrusions. Start on the corners, then centers and work your way to corners from center on both directions.
To pull fabric graphic out of extrusion groove use pull tab on corner.

MAGNETIC SHELF



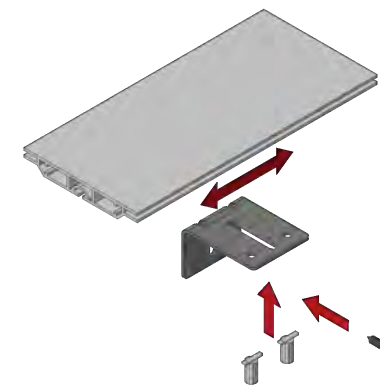
Attach the Magnets to the Shelf Supports inside the fabric, for safety reasons use the Assembly Handle.
Secure the Shelf Brackets onto the Magnets. Insert the Shelf into the Shelf brackets and secure it in place by tightening the screws under the shelf bracket.

Shelves can be installed in any of the four (4) quadrants.



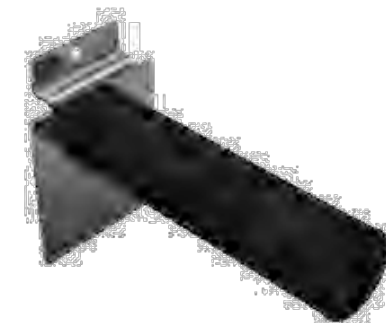
3D VIEW

WALL ASSEMBLY (OPTIONAL)



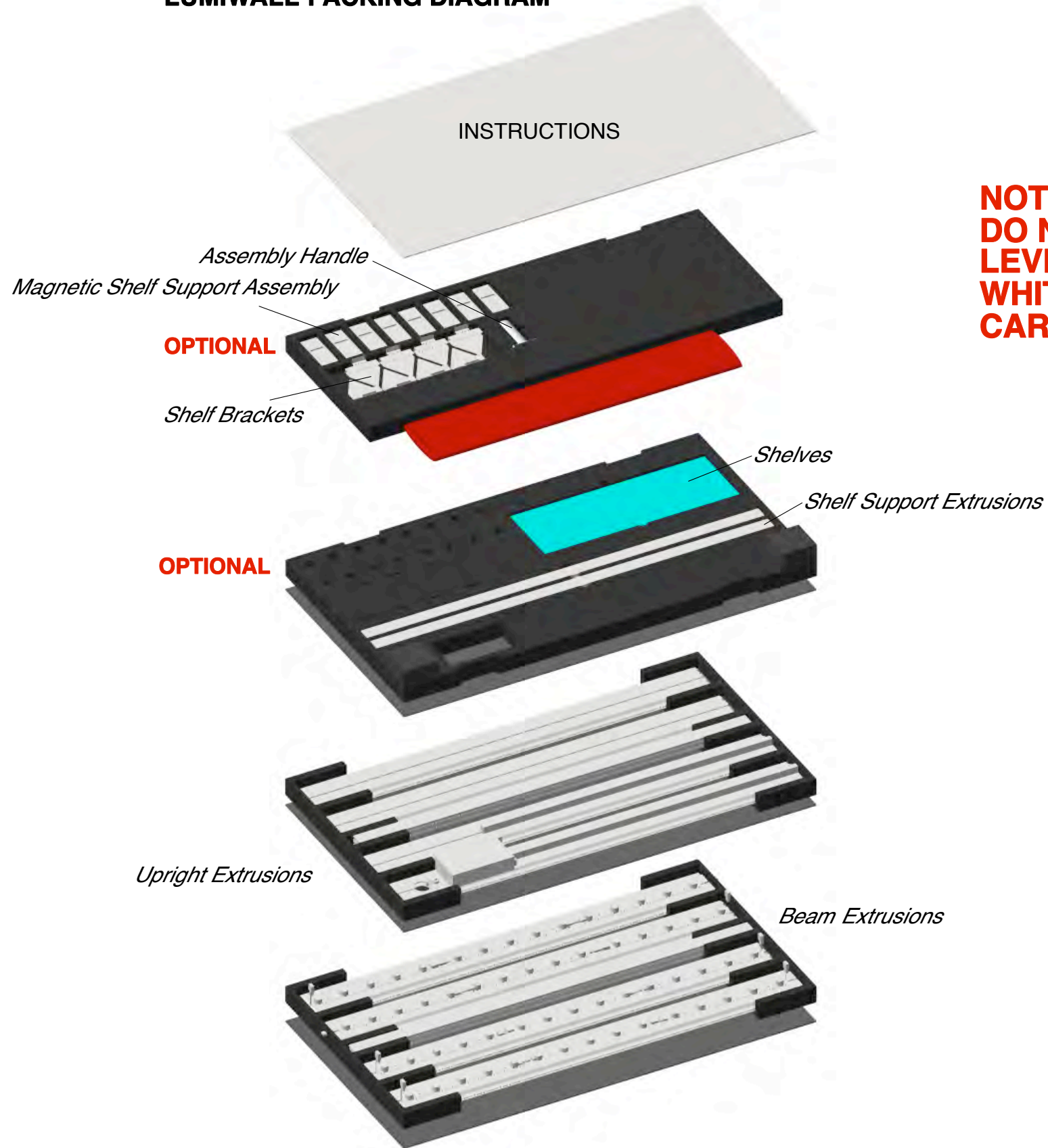
Attach wall bracket to top extrusion groove with provided hammerhead screws. Locate position of wall bracket on extrusion (preferably by wood stud) by sliding the bracket on the extrusion and tighten it. Secure the frame to the wall with provided wood screw.

ASSEMBLY HANDLE



Use it for easier/safer assembly.
To disassemble, insert it into the slot on the Magnet, twist and pull apart.

LUMIWALL PACKING DIAGRAM



NOTE:
DO NOT DISCARD ANY PACKING MATERIAL.
LEVELS OF PARTS MAY BE SEPARATED BY
WHITE SHEETS OF PLASTIC, COROPLAST OR
CARDBOARD.

