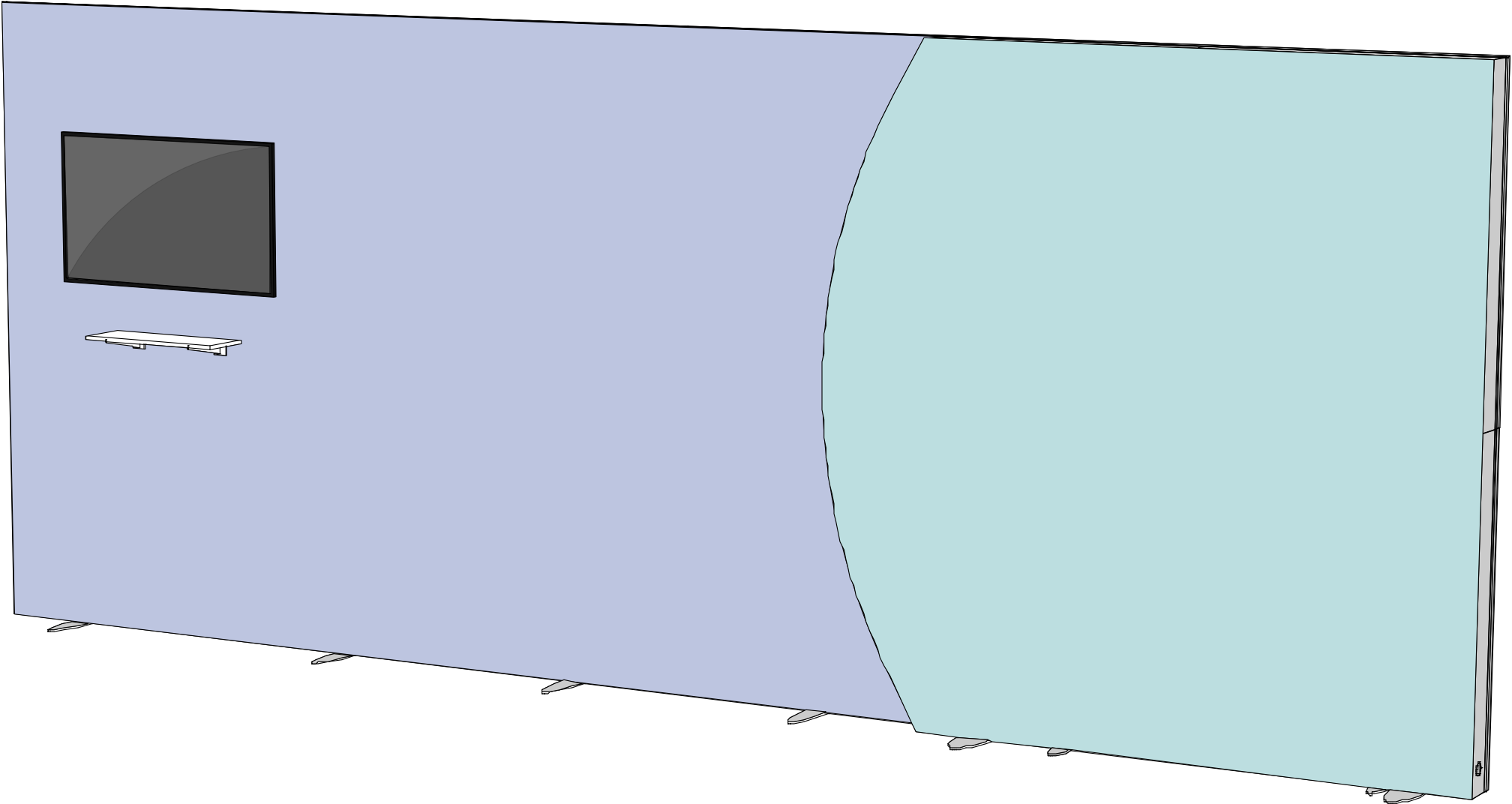
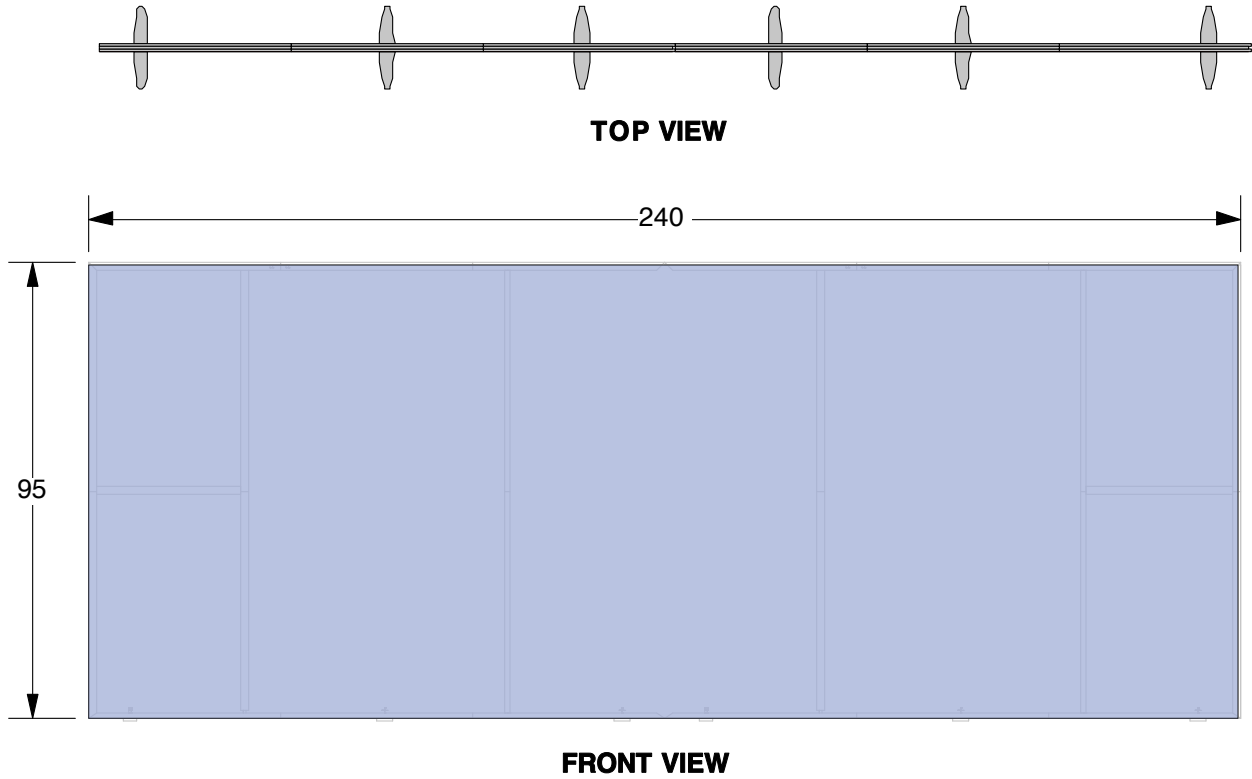


LEW (20'W x 8'H)

ASSEMBLY INSTRUCTIONS

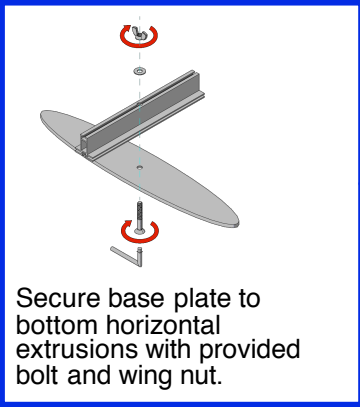
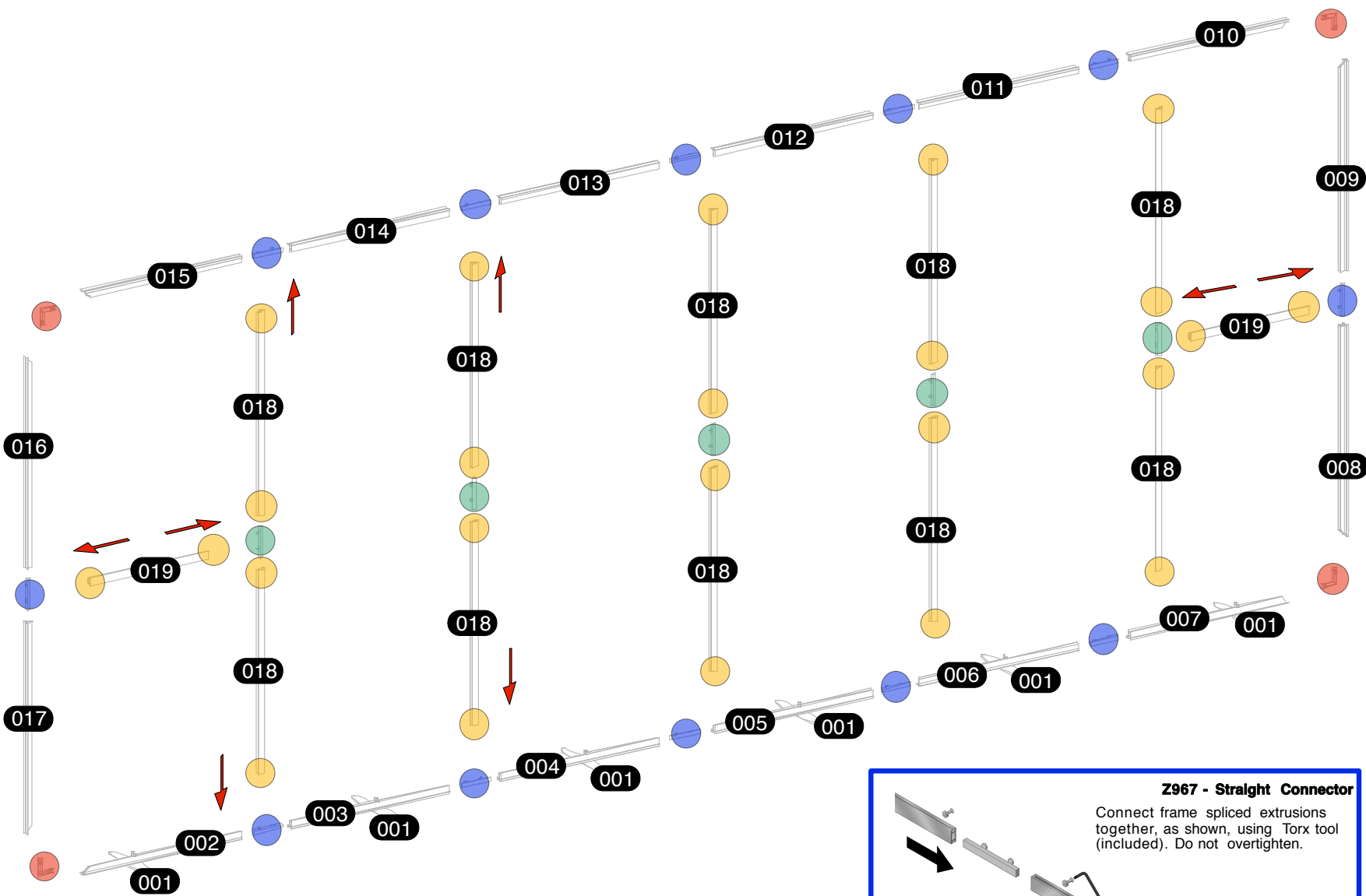
CLIENT:
ORDER:
INSTR:





Profile	Label	#	Description
	001	6	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 3.15" (80MM)
	002	1	
	003	1	M1307 40" EXTRUSION W/ (1) HOLE FOR BASE PLATE
	004	1	M1307 40" EXTRUSION W/ (1) HOLE FOR BASE PLATE
	005	1	M1307 40" EXTRUSION W/ (1) HOLE FOR BASE PLATE
	006	1	M1307 40" EXTRUSION W/ (1) HOLE FOR BASE PLATE
	007	1	M1307 40" EXTRUSION W/ (1) 45° CUT
	008	1	M1307 47-1/2" EXTRUSION W/ (1) 45° CUT
	009	1	M1307 47-1/2" EXTRUSION W/ (1) 45° CUT
	010	1	M1307 40" EXTRUSION W/ (1) 45° CUT
	011	1	M1307 40" EXTRUSION W/ (1) 45° CUT
	012	1	M1307 40" EXTRUSION W/ (1) 45° CUT
	013	1	M1307 40" EXTRUSION W/ (1) 45° CUT
	014	1	M1307 40" EXTRUSION W/ (1) 45° CUT
	015	1	M1307 47-1/2" EXTRUSION W/ (1) 45° CUT
	016	1	M1307 47-1/2" EXTRUSION W/ (1) 45° CUT
	017	1	M1307 47-1/2" EXTRUSION W/ (1) 45° CUT
	018	10	Z4400 45-15/16" EXTRUSION W/ (1) TENSION LOCK
	019	4	Z4400 30-3/16" EXTRUSION W/ (2) TENSION LOCKS
		4	Z966 90° CORNER INTERNAL CONNECTOR
		17	Z967 STRAIGHT INTERNAL CONNECTOR
		6	5/16-18 FLAT HEAD SCREW 2.25" LONG W/ WASHER & WING NUT

- Slide straight connector (Z967) into inner channel of extrusion.Turn screw enough to hold connector in place.
- Take another extrusion and slide onto straight connector. Tigthen both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z966) into both sides of horizontal extrusions.Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.



Secure base plate to bottom horizontal extrusions with provided bolt and wing nut.

Z966 - Corner Connector

Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove corner connectors from extrusions before packing

Z967 - Straight Connector

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from extrusions before packing

Z967 - Straight Connector

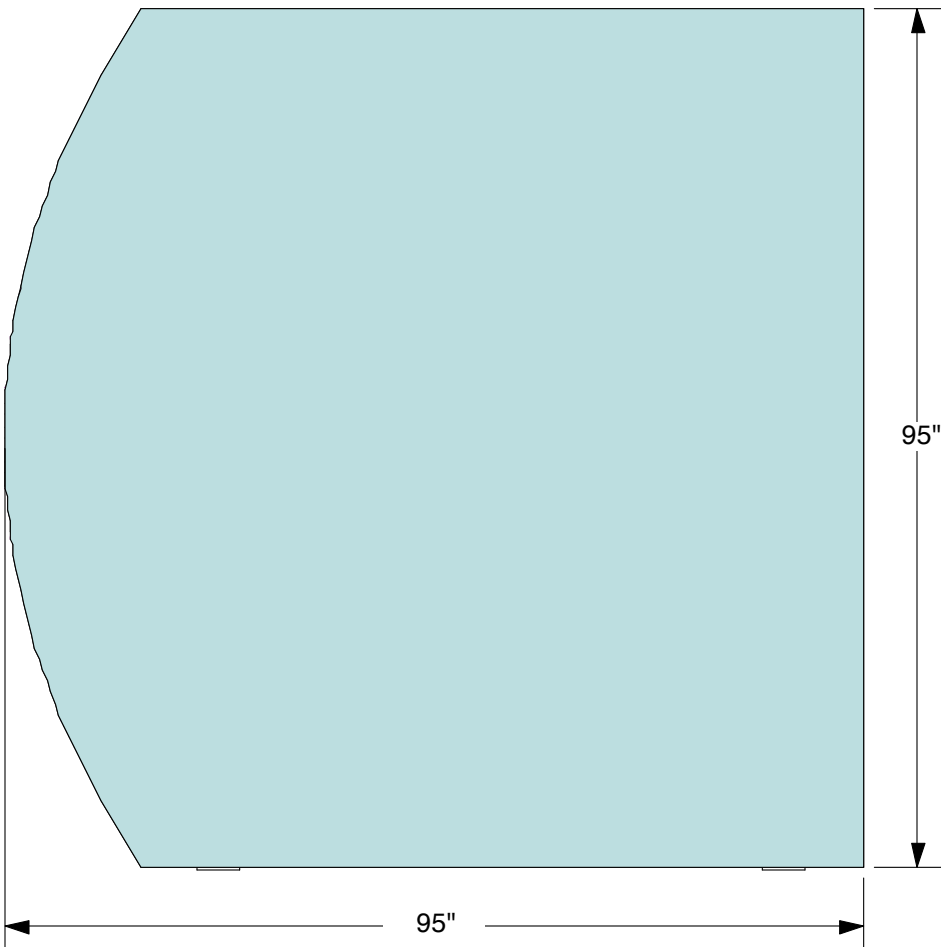
Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from beams before packing

Z961/13 - Tension Lock

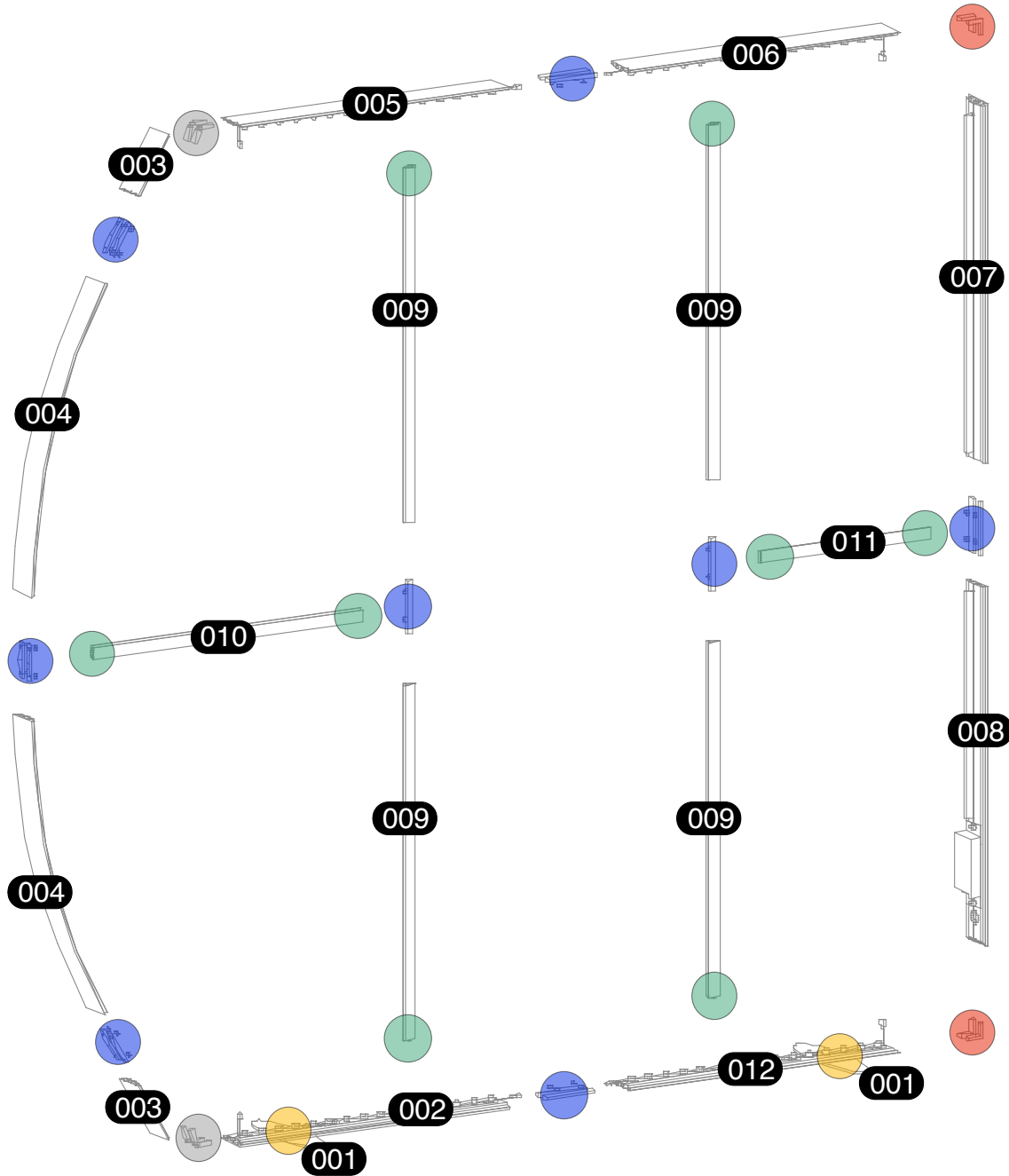
Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn





FRONT VIEW

Profile	Label	#	Description		
	001	2	1/4" ALUMINIUM OVAL BASE PLATE		
	002	1	M1307 40" EXTRUSION		
	003	2	M1307 8-21-32" EXTRUSION		
	004	2	M1307 CURVED EXTRUSION		
	005	1	M1307 40" EXTRUSION		
	006	1	M1307 40" EXTRUSION		
	007	1	M1307 47-1/2" EXTRUSION		
	008	1	M1307 47-1/2" EXTRUSION		
	009	4	Z4400.01 46-7/8" EXTRUSION		
	010	2		14	Z967 STRAIGHT INTERNAL CONNECTOR
	011	1		2	5/16-18 FLAT HEAD SCREW 2.25" & WING NUT
	012	1		4	Z964 ADJUSTABLE INTERNAL CONNECTOR



1. Slide straight connector (Z967) into inner channel of vertical extrusion. Turn screw enough to hold connector in place.
2. Take another vertical extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
3. Repeat above steps to connect all spliced extrusions together.
4. Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
6. Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
7. Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.

Bottom view

Loosen the screws on base plate but do not remove them. Then swivel base plates.

Bottom view

Tighten both screw firmly.

Z965B - Corner Connector

Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove corner connectors from extrusions before packing

Z967 - Straight Connector

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from beams before packing

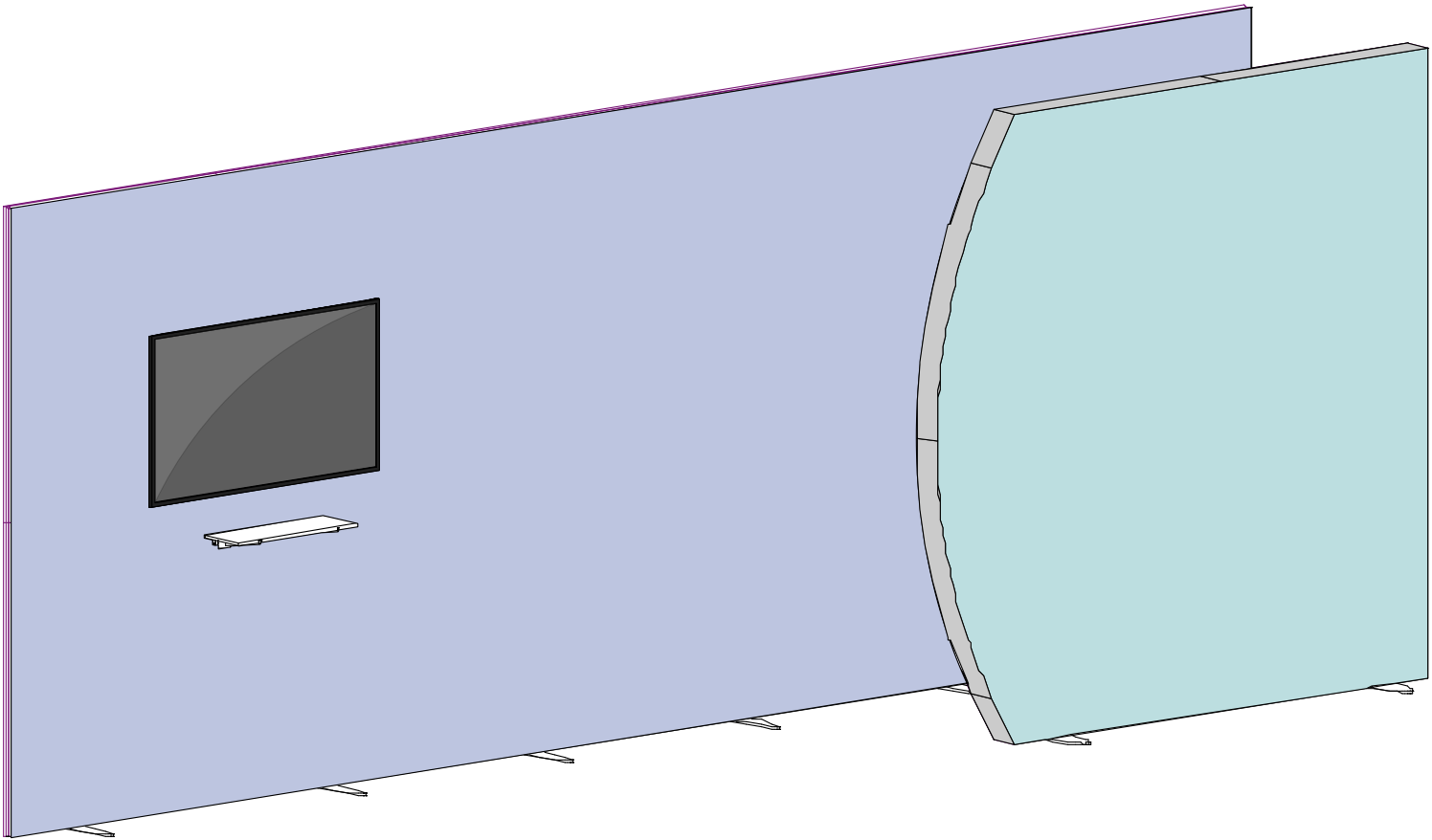
Z961/13 - Tension Lock

Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn

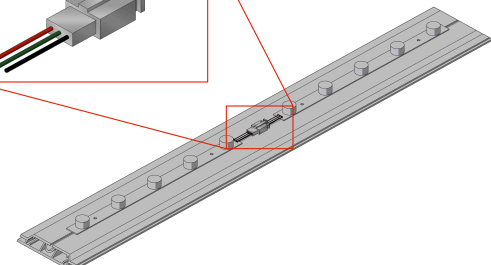
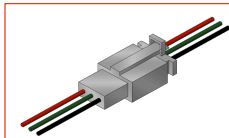
Z964 - Adjustable Corner Connector


Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove corner connectors from extrusions before packing

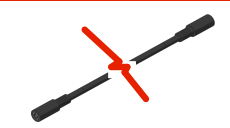


3D VIEW

LIGHTS DETAILS



Strip-To-Power Cord



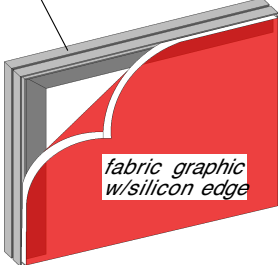
EXTension Cord 12ft

Lights come attached to extrusions. Ensure all lighting strips are connected. Once frame is assembled, connect strip-to-power cords to the end of top and bottom lights chain.

- For bottom lights connect strip-to-power cord to power supply directly.
- For top lights connect extension cord to strip-to-power cord and run with wire management extrusion then connect to power supply.

Run AC power cord out through grommet hole on vertical upright and connect to power outlet.

To remove or re-attach light strips use provided thumbscrews with plate.

GRAPHIC

Extrusion fabric groove

fabric graphic w/silicon edge

Insert the silicon edge of the fabric into the groove of the extrusions.

Start on the corners, then centers and work your way to corners from center on both directions.

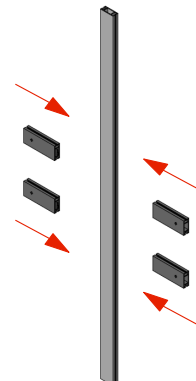
To pull fabric graphic out of extrusion groove use pull tab on corner.



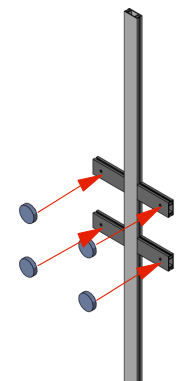
LIGHT ASSEMBLY (OPTIONAL)

Slide light clip into the light. Then place the light into the groove and gently lower it down.

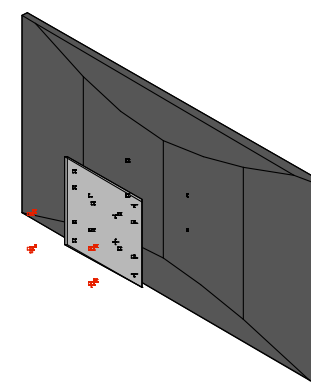
TV INSTALLATION



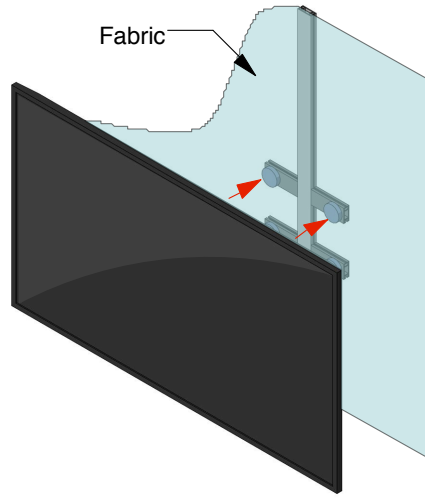
STEP 1- Attach 4 aluminum extrusions with threaded holes to the vertical post with a tension lock.



STEP 2- Secure 4 magnets into the 4 aluminum extrusions



STEP 3- Secure the metal plate to the TV with the screws



Fabric

STEP 4- After installing the fabric attach the TV to the magnets

20FT ELITE & TV MOUNT & SHELF

