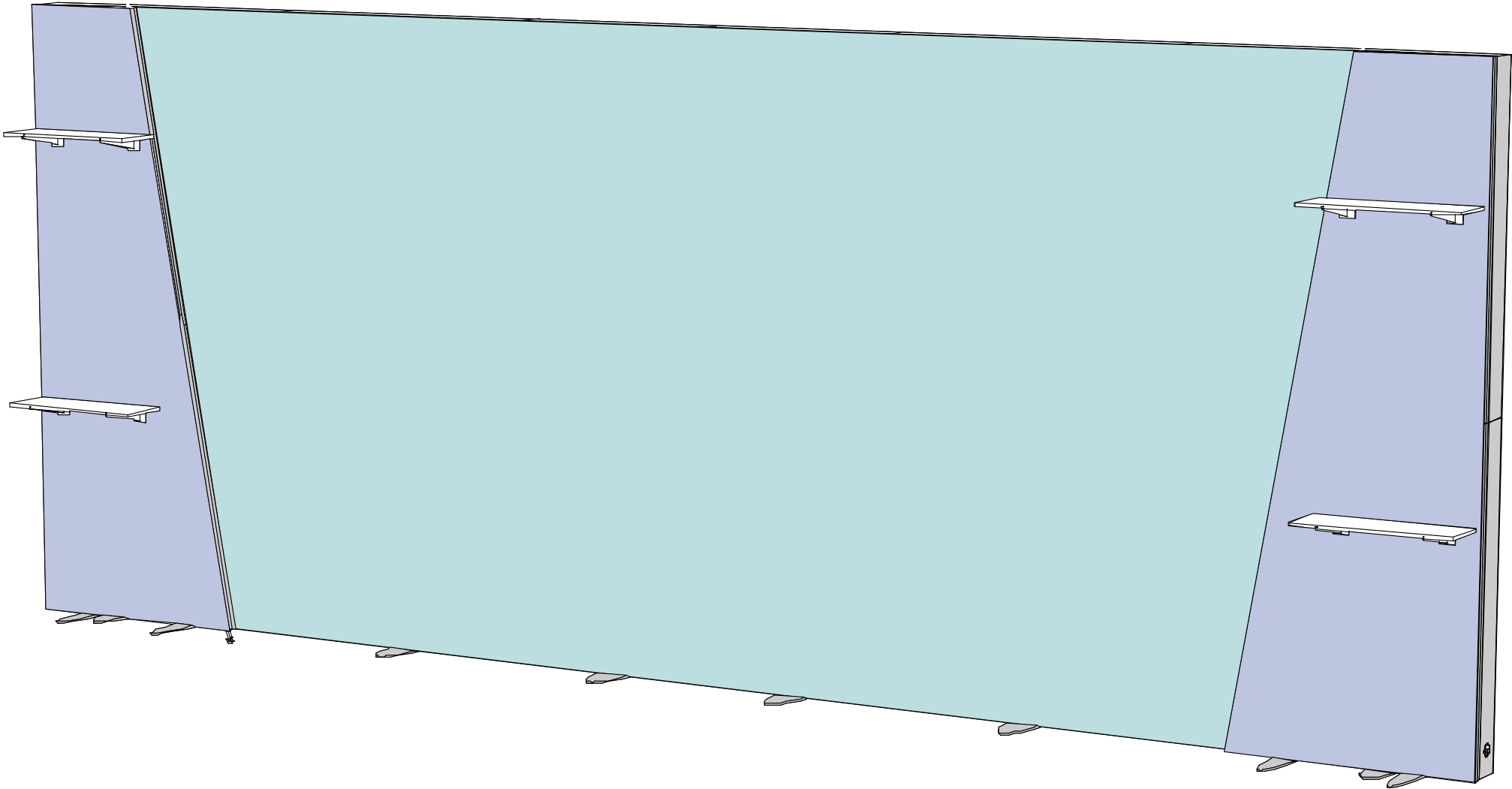
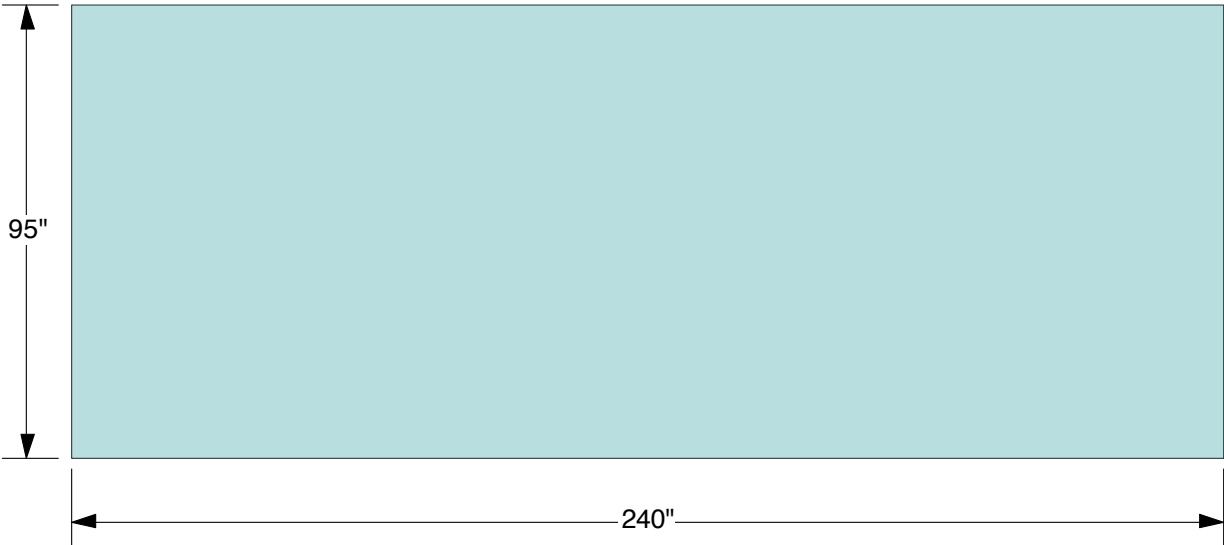


LEW (20'W x 8'H)

ASSEMBLY INSTRUCTIONS

CLIENT:
ORDER:
INSTR:

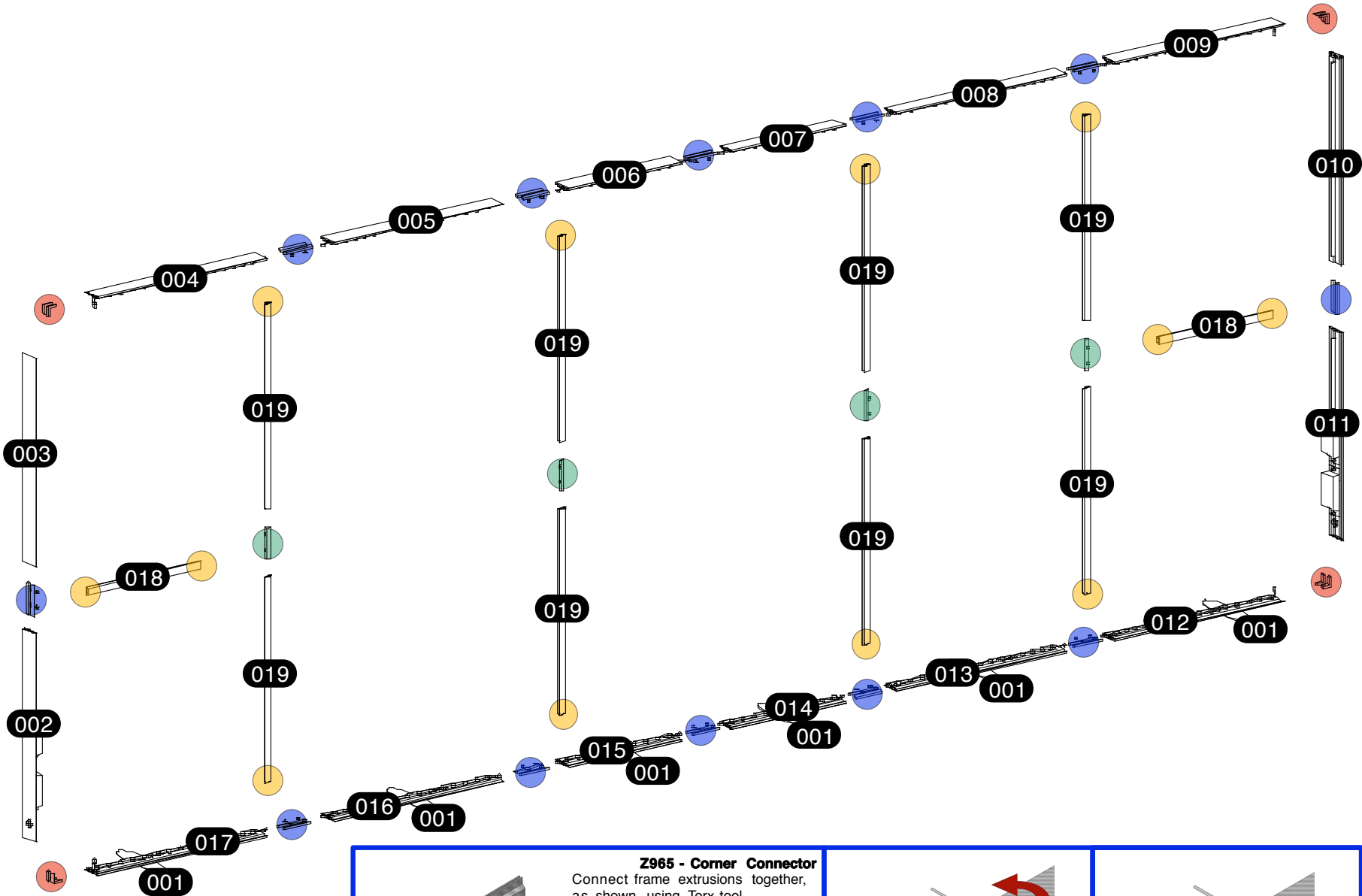




Profile	Label	#	Description
	001	3	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 4.72" (120MM)
	002	1	M1901 47-1/2" EXTRUSION W/ (1) 45° CUT
	003	1	M1901 47-1/2" EXTRUSION W/ (1) 45° CUT
	004	1	M1901 45" EXTRUSION W/ (1) 45° CUTS, HOLES FOR LIGHTS
	005	1	M1901 45" EXTRUSION W/ (1) HOLES FOR LIGHTS
	006	1	M1901 30" EXTRUSION W/ (1) HOLES FOR LIGHTS
	007	1	M1901 30" EXTRUSION W/ (1) HOLES FOR LIGHTS
	008	1	M1901 45" EXTRUSION W/ (1) HOLES FOR LIGHTS
	009	1	M1901 45" EXTRUSION W/ (1) 45° CUTS, HOLES FOR LIGHTS
	010	1	M1901 47-1/2" EXTRUSION W/ (1) 45° CUT
	011	1	M1901 47-1/2" EXTRUSION W/ (1) 45° CUT
	012	1	M1901 45" EXTRUSION W/ (1) 45° CUTS, HOLES FOR LIGHTS
	013	1	M1901 45" EXTRUSION W/ (1) HOLES FOR LIGHTS
	014	1	M1901 30" EXTRUSION W/ (1) HOLES FOR LIGHTS
	015	1	M1901 30" EXTRUSION W/ (1) HOLES FOR LIGHTS
	016	1	M1901 45" EXTRUSION W/ (1) HOLES FOR LIGHTS
	017	1	M1901 45" EXTRUSION W/ (1) 45° CUTS, HOLES FOR LIGHTS
	018	2	Z4400 30-7/32" EXTRUSION W/ (2) TENSION LOCKS
	019	8	Z4400 46-7/8" EXTRUSION W/ (1) TENSION LOCKS
		8	Z966 90° CORNER INTERNAL CONNECTOR
		28	Z967 STRAIGHT INTERNAL CONNECTOR
		6	5/16-18 FLAT HEAD SCREW 0.75" LONG FOR BASE PLATES

INSTRUCTIONS

1. Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
2. Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
3. Repeat above steps to connect all spliced extrusions together.
4. Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
5. Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
6. Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.



Z965 - Corner Connector
Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove corner connectors from extrusions before packing

Bottom view
Loosen the screws on base plate but do not remove them. Then swivel base plates.

Bottom view
Tighten both screw firmly.

Z967 - Straight Connector
Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

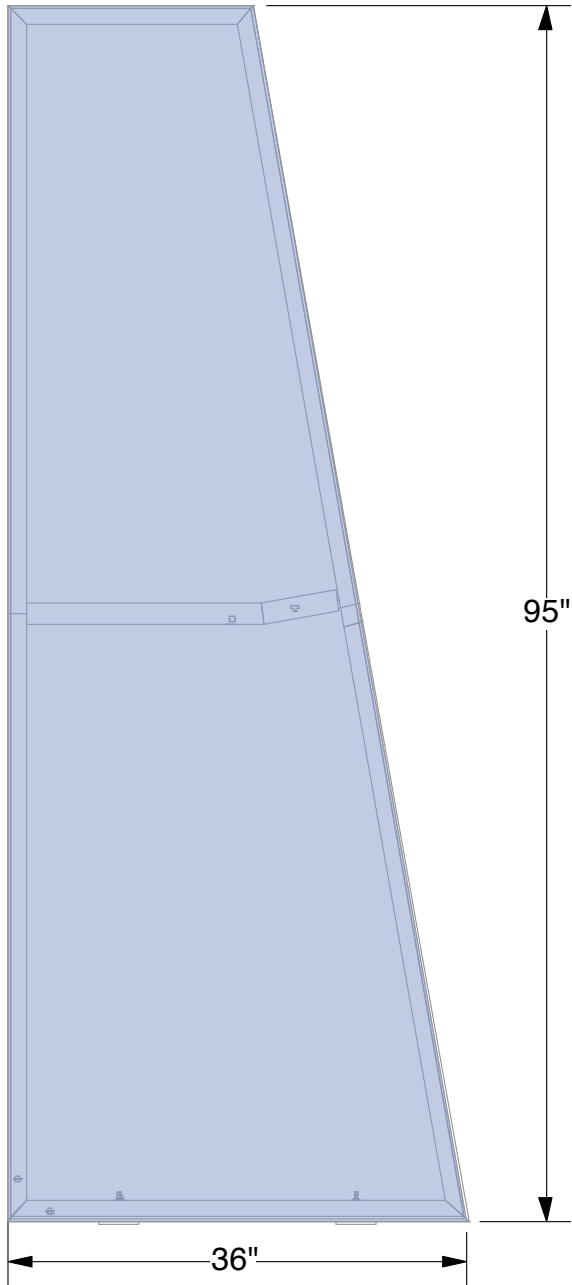
NOTE: Remove connectors from beams before packing

Z967 - Straight Connector
Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from beams before packing

Z961/13 - Tension Lock
Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn

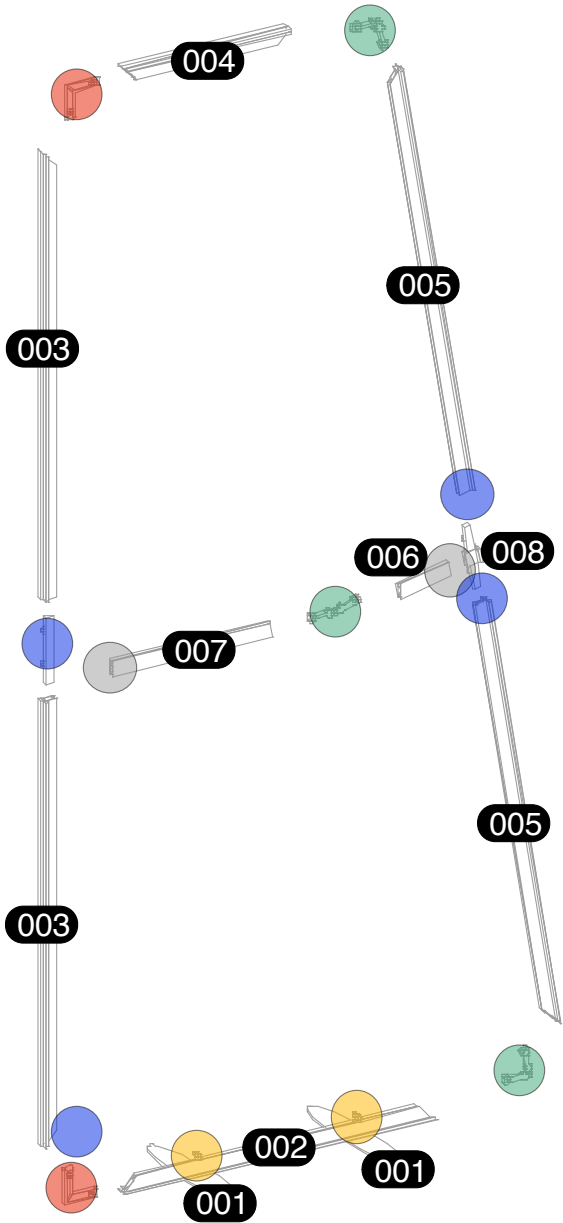
Tension Lock
Torx Tool



FRONT VIEW

Profile	Label	#	Description
	001	2	1/4" ALUMINIUM OVAL BASE PLATE
	002	1	M1307 36" EXTRUSION
	003	2	M1307 47-1/2" EXTRUSION
	004	1	M1307 19-1/4" EXTRUSION
	005	2	M1307 47-1/2" EXTRUSION
	006	1	Z4400.01 6" EXTRUSION
	007	1	Z4400.01 18-15/16" EXTRUSION
	008	1	M1307 1-15/32" EXTRUSION
		4	Z967 STRAIGHT INTERNAL CONNECTOR
		2	5/16-18 FLAT HEAD SCREW 2.25" & WING NUT
		2	Z966/V ADJUSTABLE INTERNAL CONNECTOR

- Slide straight connector (Z967) into inner channel of vertical extrusion. Turn screw enough to hold connector in place.
- Take another vertical extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of bottom horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.



Z966 - Corner Connector

Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove corner connectors from extrusions before packing

Z967 - Straight Connector

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

NOTE: Remove connectors from extrusions before packing

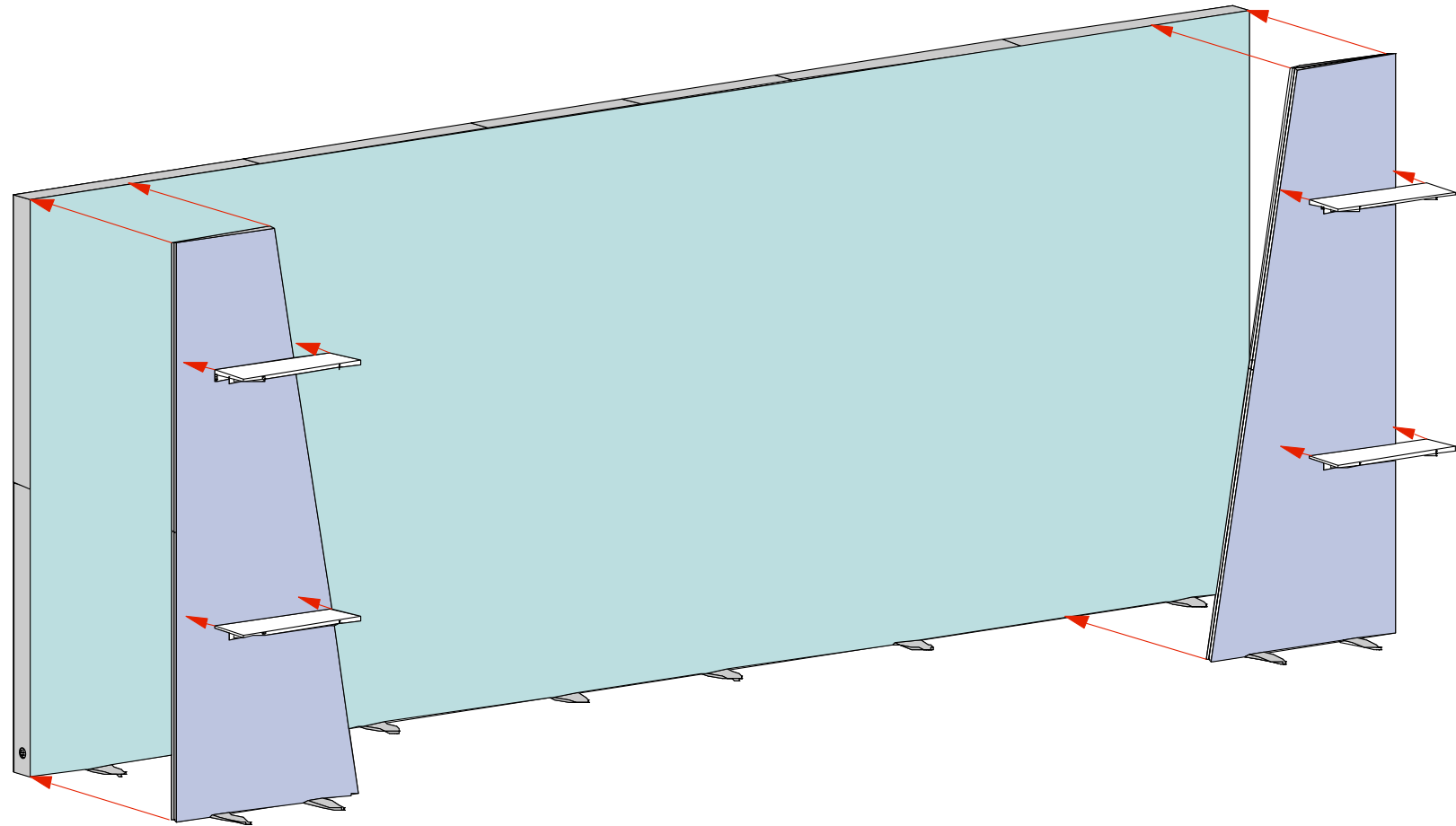
Z961/13 - Tension Lock

Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn

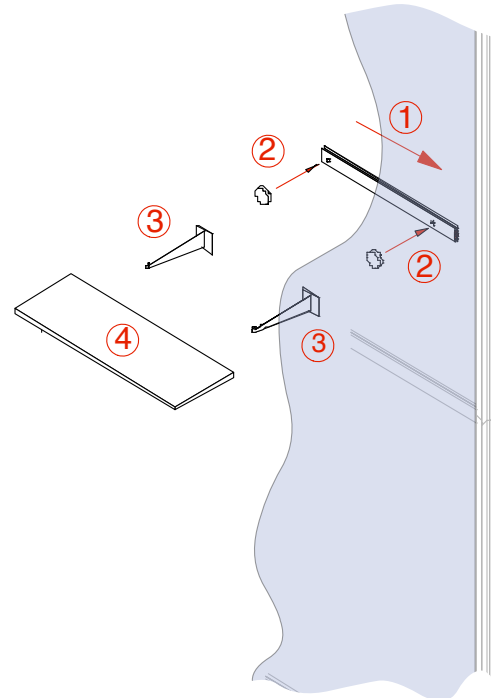
Tension Lock
Torx Tool

1. Attach the Adjustabel Internal Corner Connector to the accordingly parts using the tool provided.
2. Secure frame uprights to internal corner connector on both beams.

Secure base plate to bottom horizontal extrusions with provided bolt and wing nut.

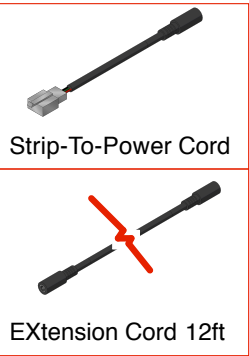
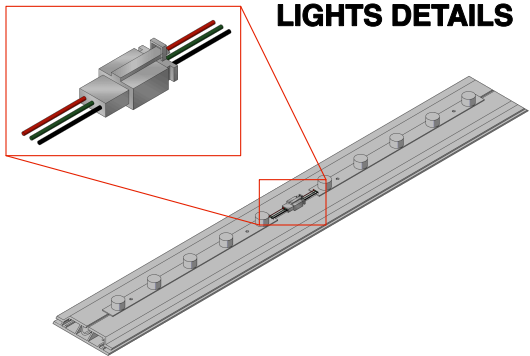


SHELF INSTALLATION

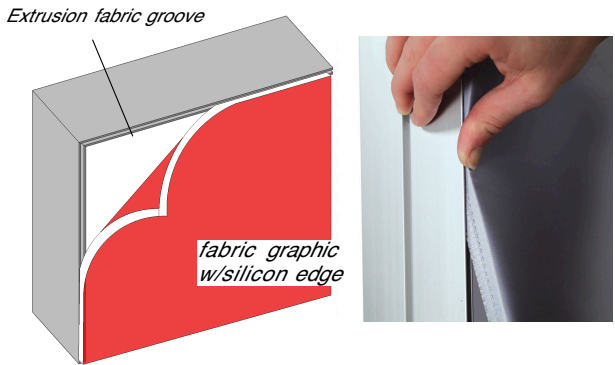


- 1 Connect the beam with threaded holes to the frame
- 2 Secure the magnets to the horizontal beam
- 3 After installing the fabric attach the brackets to the magnets
- 4 Put the shelves on the brackets

LIGHTS DETAILS

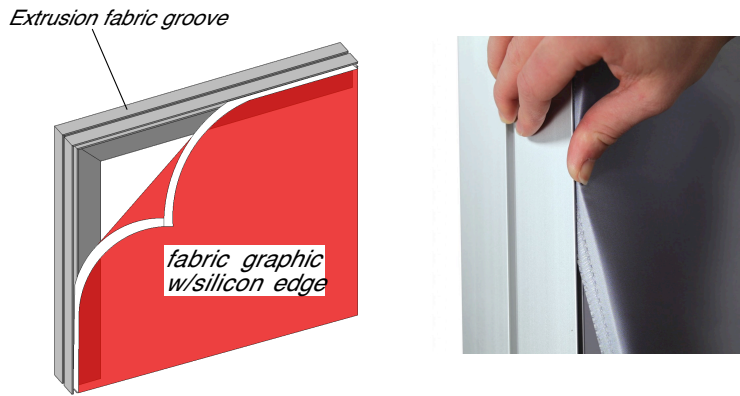


SEG GRAPHIC



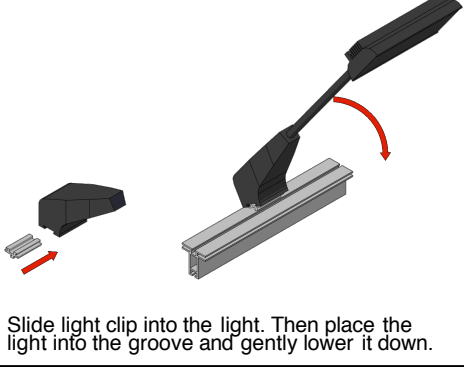
Insert the silicon edge of the fabric into the groove of the extrusions. Start on the corners, than centers and work your way to corners from center on both directions. To pull fabric graphic out of extrusion groove use pull tab on corner.

GRAPHIC

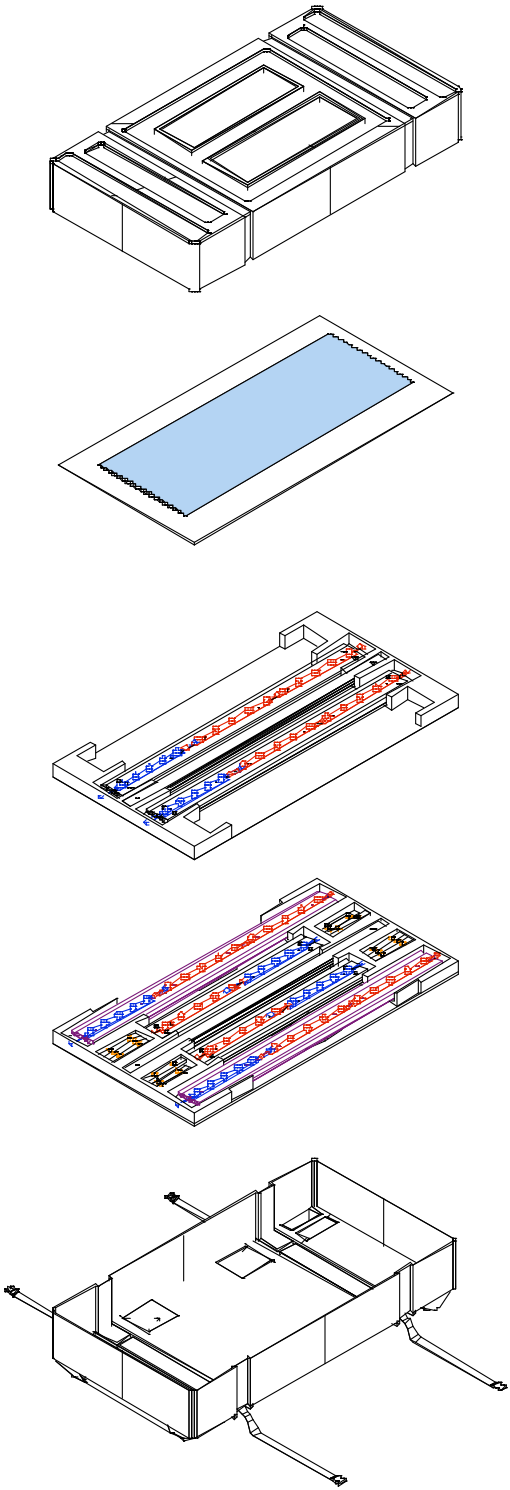
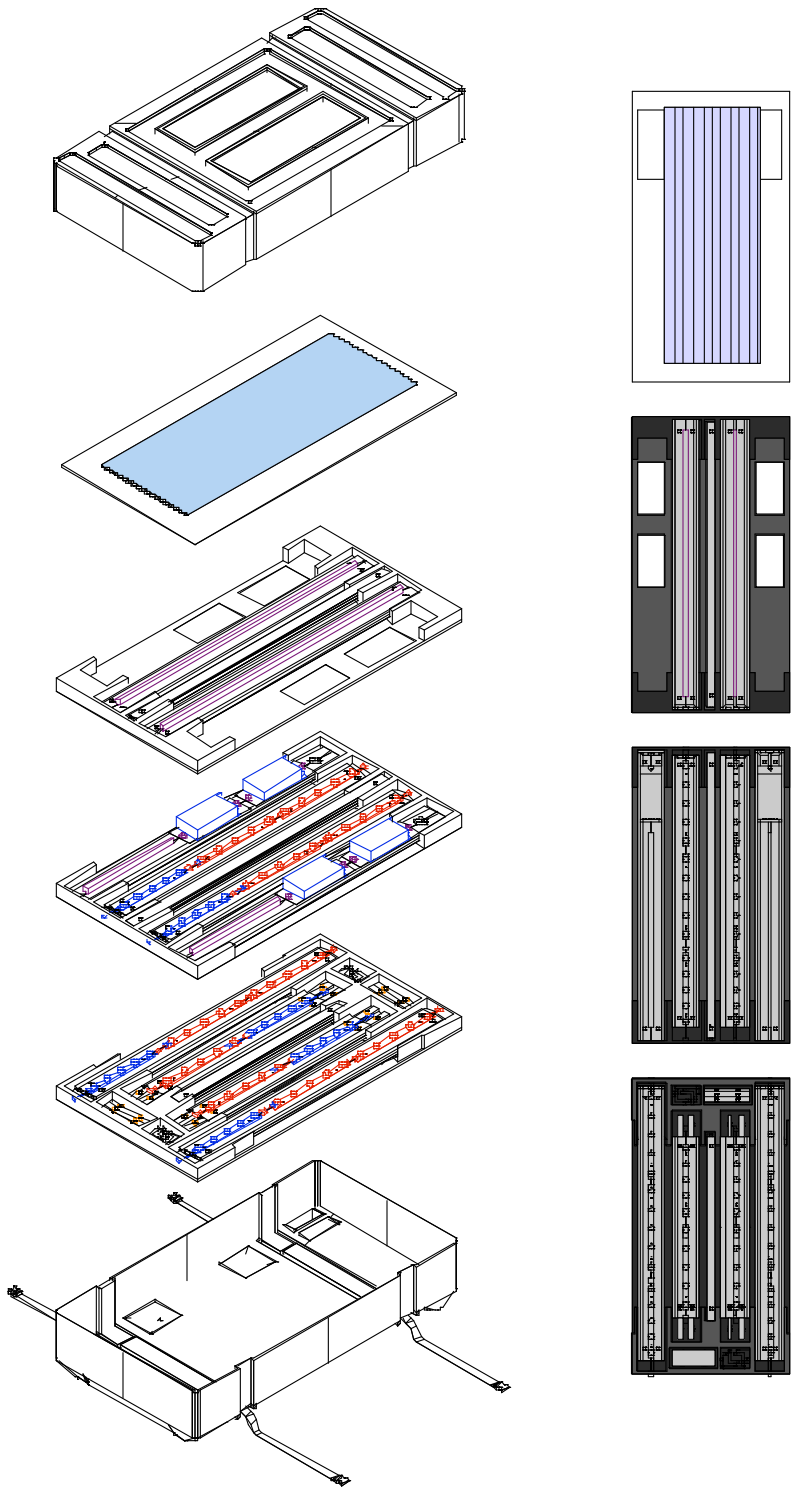


Insert the silicon edge of the fabric into the groove of the extrusions. Start on the corners, than centers and work your way to corners from center on both directions. To pull fabric graphic out of extrusion groove use pull tab on corner.

LIGHT ASSEMBLY (OPTIONAL)



20FT LUMIWALL



(2) 3FT ELITE
WITH SHELVES

