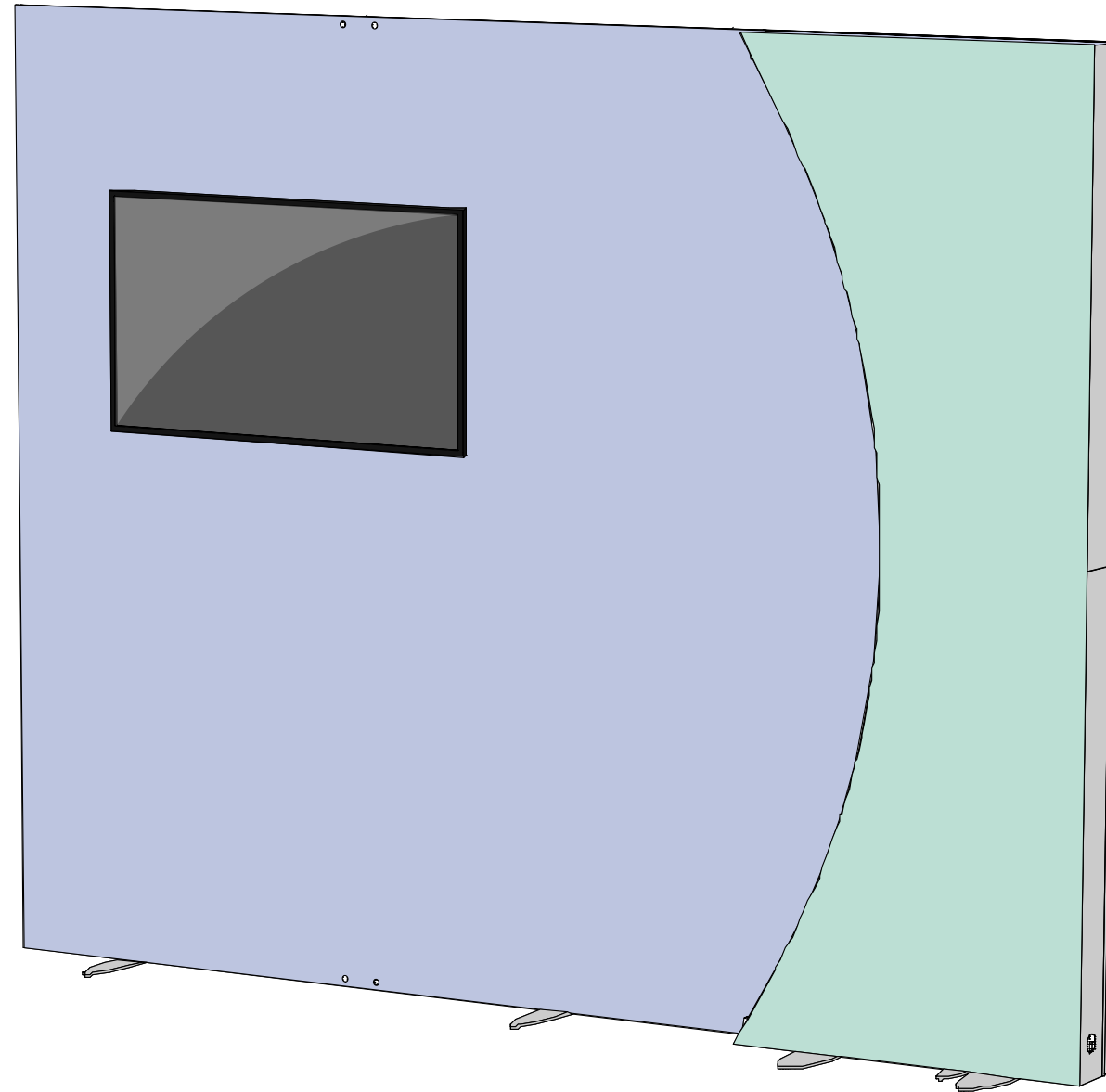
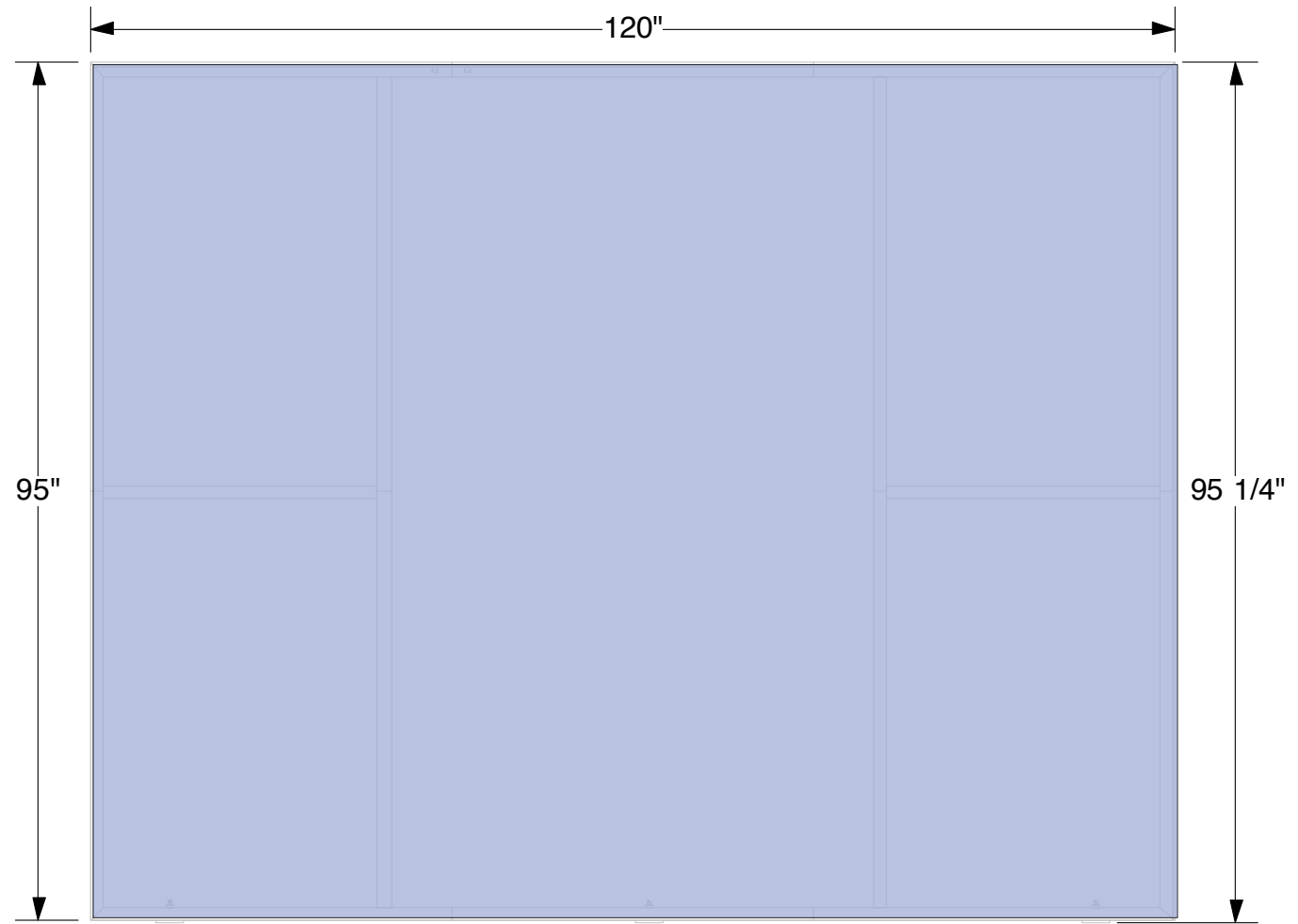


**LEW (10'W x 8'H)**

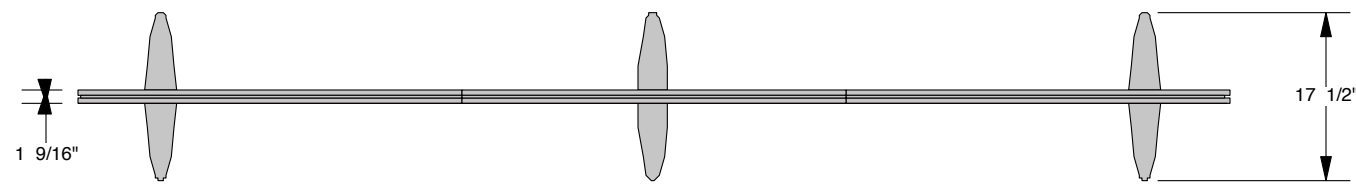
**ASSEMBLY INSTRUCTIONS**

*CLIENT:  
ORDER:  
INSTR:*

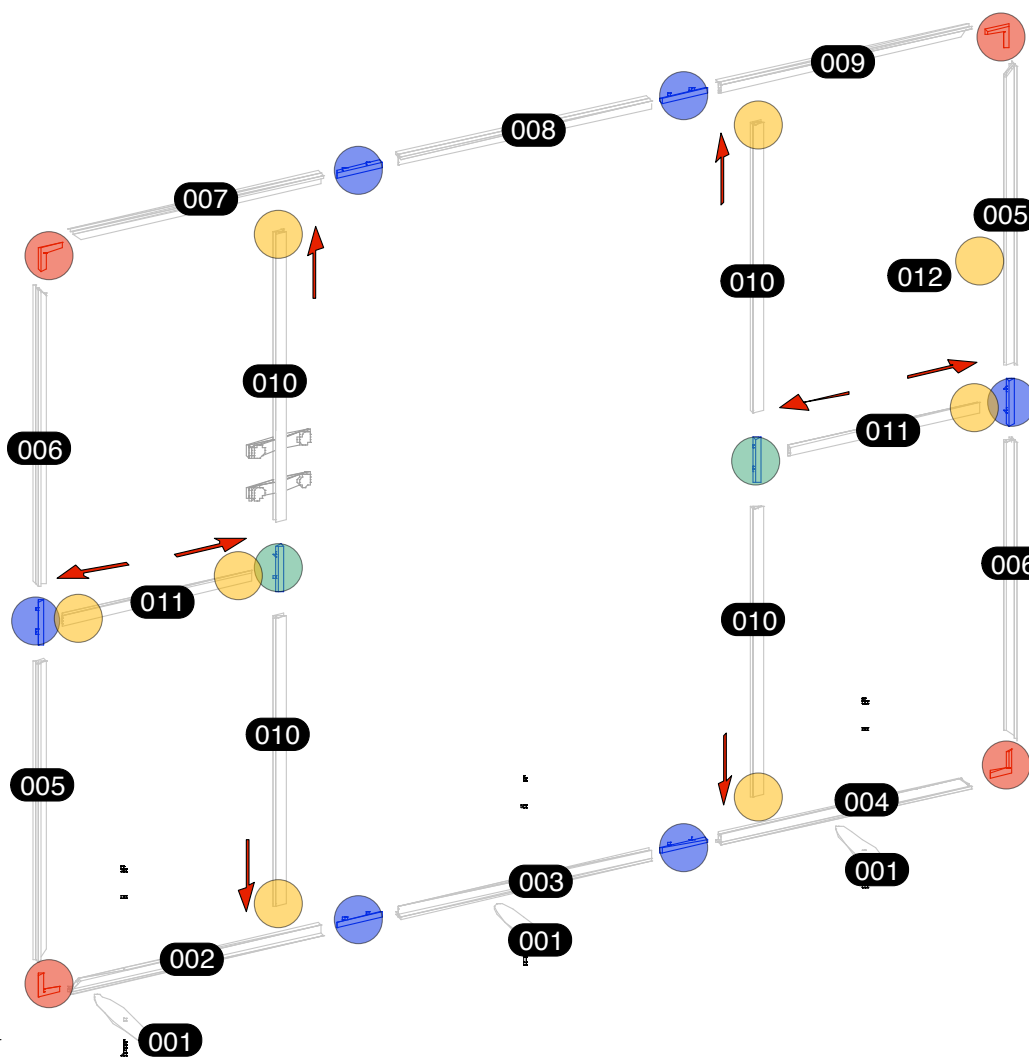




FRONT VIEW



TOP VIEW



Profile	Label	#	Description
	001	3	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 3.15" (80MM)
	002	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT & (1) HOLE FOR BASE PLATE
	003	1	M1307 40" (1016MM) EXTRUSION W/ (1) HOLE FOR BASE PLATE
	004	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT & (1) HOLE FOR BASE PLATE
	005	2	M1307 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT
	006	2	M1307 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT
	007	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT
	008	1	M1307 40" (1016MM) EXTRUSION
	009	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT
	010	4	Z4400 45.9" (1165.9MM) EXTRUSION W/ (1) TENSION LOCK
	011	2	Z4400 30.2" (767MM) EXTRUSION W/ (2) TENSION LOCKS
		4	Z966 90° CORNER INTERNAL CONNECTOR
		8	Z967 STRAIGHT INTERNAL CONNECTOR
		3	5/16-18 FLAT HEAD SCREW 2.25" LONG W/ WASHER & WING NUT
		1	119.5"W (3035MM) x 94.5"H (2400MM) SINGLE SIDED DYESUB GRAPHIC W/ SEG WELT ALL 4 SIDES

- Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
- Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.

**Z966 - Corner Connector**

Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

*NOTE: Remove corner connectors from extrusions before packing*

**Z967 - Straight Connector**

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

*NOTE: Remove connectors from extrusions before packing*

**Z967 - Straight Connector**

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

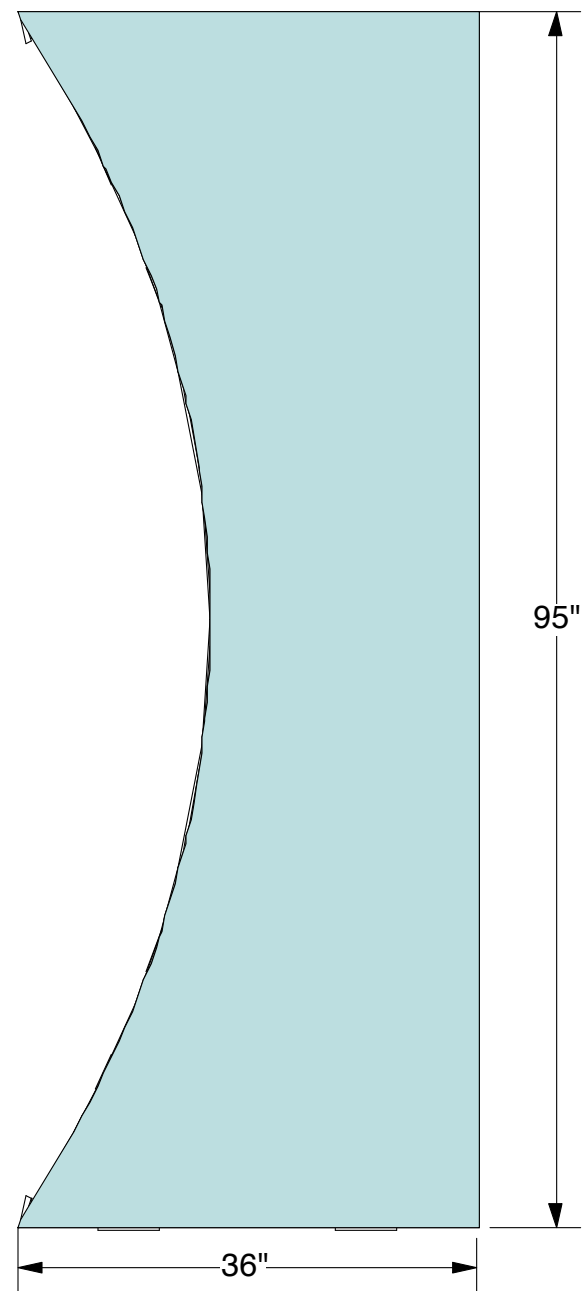
*NOTE: Remove connectors from beams before packing*

**Z961/13 - Tension Lock**

Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn

*Tension Lock*  
*Torx Tool*

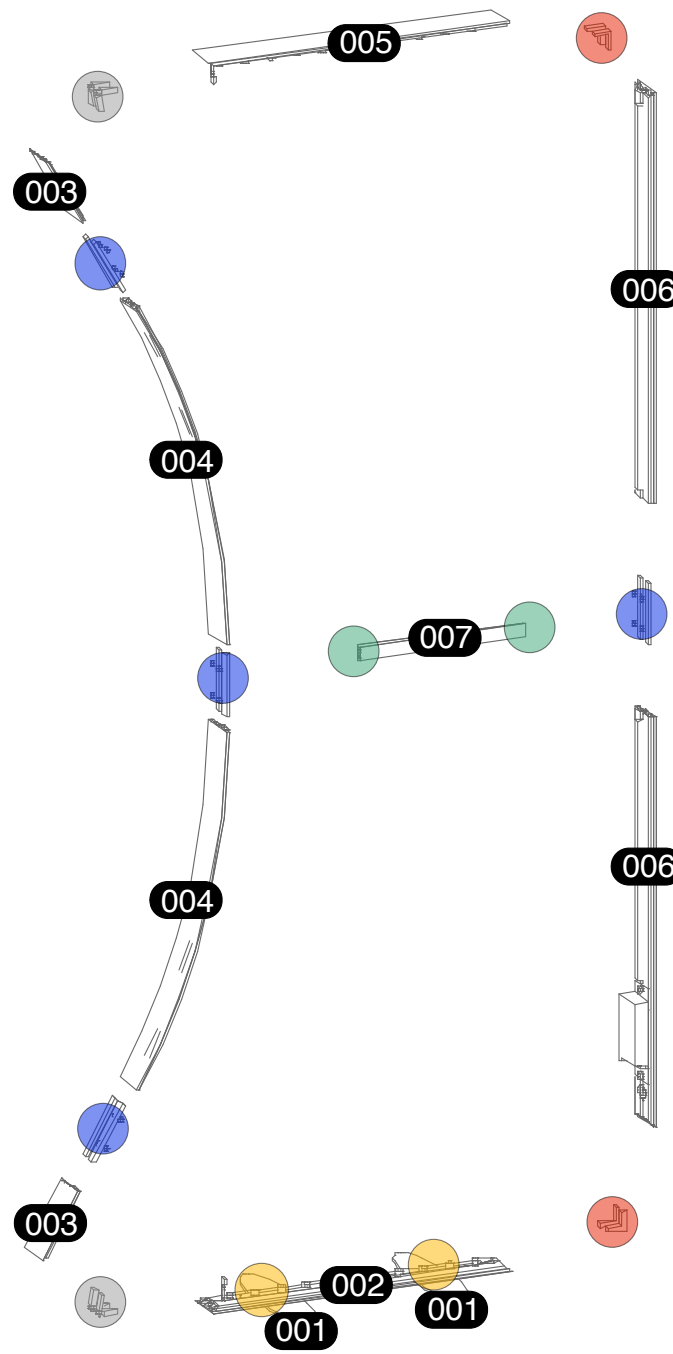
Secure base plate to bottom horizontal extrusions with provided bolt and wing nut.



**FRONT VIEW**

Profile	Label	#	Description
	<b>001</b>	2	1/4" ALUMINIUM OVAL BASE PLATE
	<b>002</b>	1	M1307 36" EXTRUSION
	<b>003</b>	2	M1307 8-21-32" EXTRUSION
	<b>004</b>	2	M1307 CURVED EXTRUSION
	<b>005</b>	2	M1307 36" EXTRUSION
	<b>006</b>	1	M1307 47-1/2" EXTRUSION
	<b>007</b>	1	Z4400.01 19-11/16" EXTRUSION
		8	Z967 STRAIGHT INTERNAL CONNECTOR
		2	5/16-18 FLAT HEAD SCREW 2.25" & WING NUT
		4	Z964 ADJUSTABLE INTERNAL CONNECTOR

- Slide straight connector (Z967) into inner channel of vertical extrusion. Turn screw enough to hold connector in place.
- Take another vertical extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.



**Bottom view**

Loosen the screws on base plate but do not remove them. Then swivel base plates.

**Bottom view**

Tighten both screw firmly.

**Z965B - Corner Connector**

Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

*NOTE: Remove corner connectors from extrusions before packing*

**Z967 - Straight Connector**

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

*NOTE: Remove connectors from beams before packing*

**Z961/13 - Tension Lock**

Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn

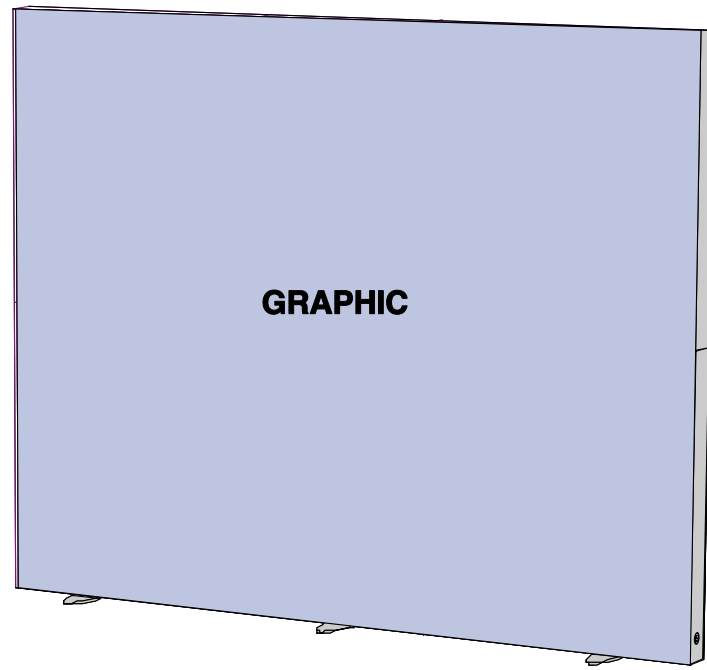
*Tension Lock*

*Torx Tool*

**Z964 - Adjustable Corner Connector**

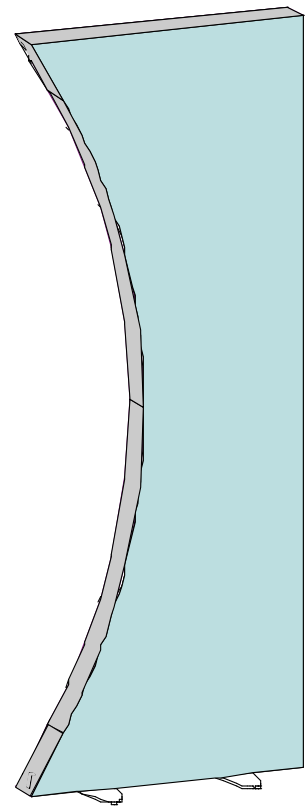
Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

*NOTE: Remove corner connectors from extrusions before packing*

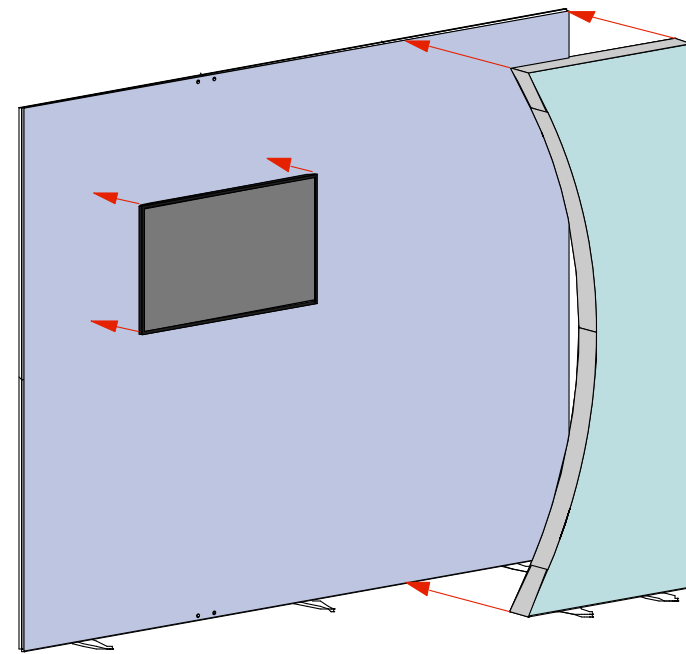


GRAPHIC

3D VIEW



3D VIEW



### TV INSTALLATION

STEP 1- Attach 4 aluminum extrusions with threaded holes to the vertical post with a tension lock.

STEP 2- Secure 4 magnets into the 4 aluminum extrusions

STEP 3- Secure the metal plate to the TV with the screws

STEP 4- After installing the fabric attach the TV to the magnets

### GRAPHIC

*Extrusion fabric groove*

*fabric graphic w/silicon edge*

Insert the silicon edge of the fabric into the groove of the extrusions. Start on the corners, then centers and work your way to corners from center on both directions.

To pull fabric graphic out of extrusion groove use pull tab on corner.

### LIGHT ASSEMBLY (OPTIONAL)

Slide light clip into the light. Then place the light into the groove and gently lower it down.

### LIGHTS DETAILS

Lights come attached to extrusions. Ensure all lighting strips are connected. Once frame is assembled, connect strip-to-power cords to the end of top and bottom lights chain.

- For bottom lights connect strip-to-power cord to power supply directly.
- For top lights connect extension cord to strip-to-power cord and run with wire management extrusion then connect to power supply.

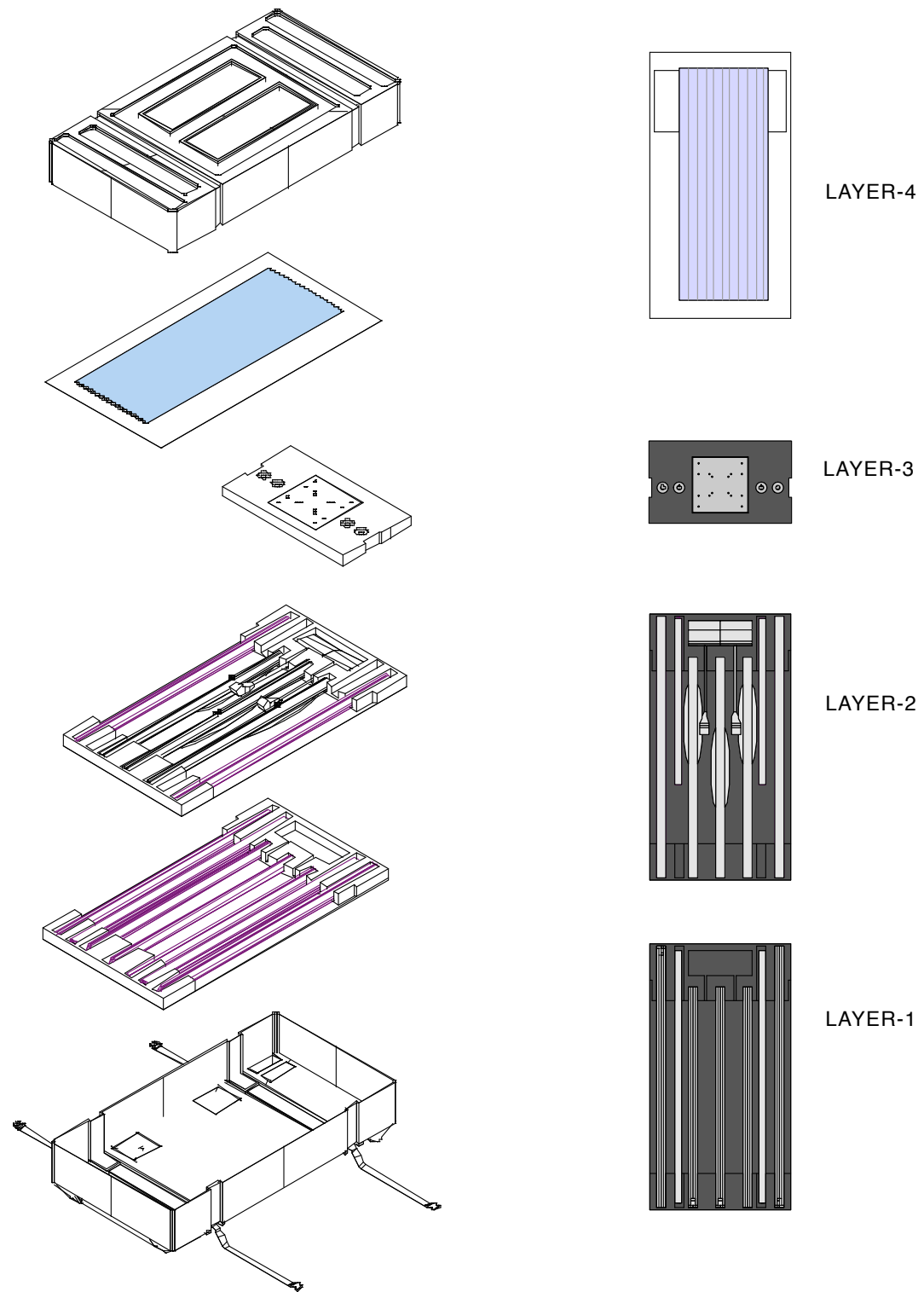
Run AC power cord out through grommet hole on vertical upright and connect to power outlet.

To remove or re-attach light strips use provided thumbscrews with plate.

Strip-To-Power Cord

EXtension Cord 12ft

10FT ELITE & TV MOUNT



3FT CONCAVE LUMIWALL

