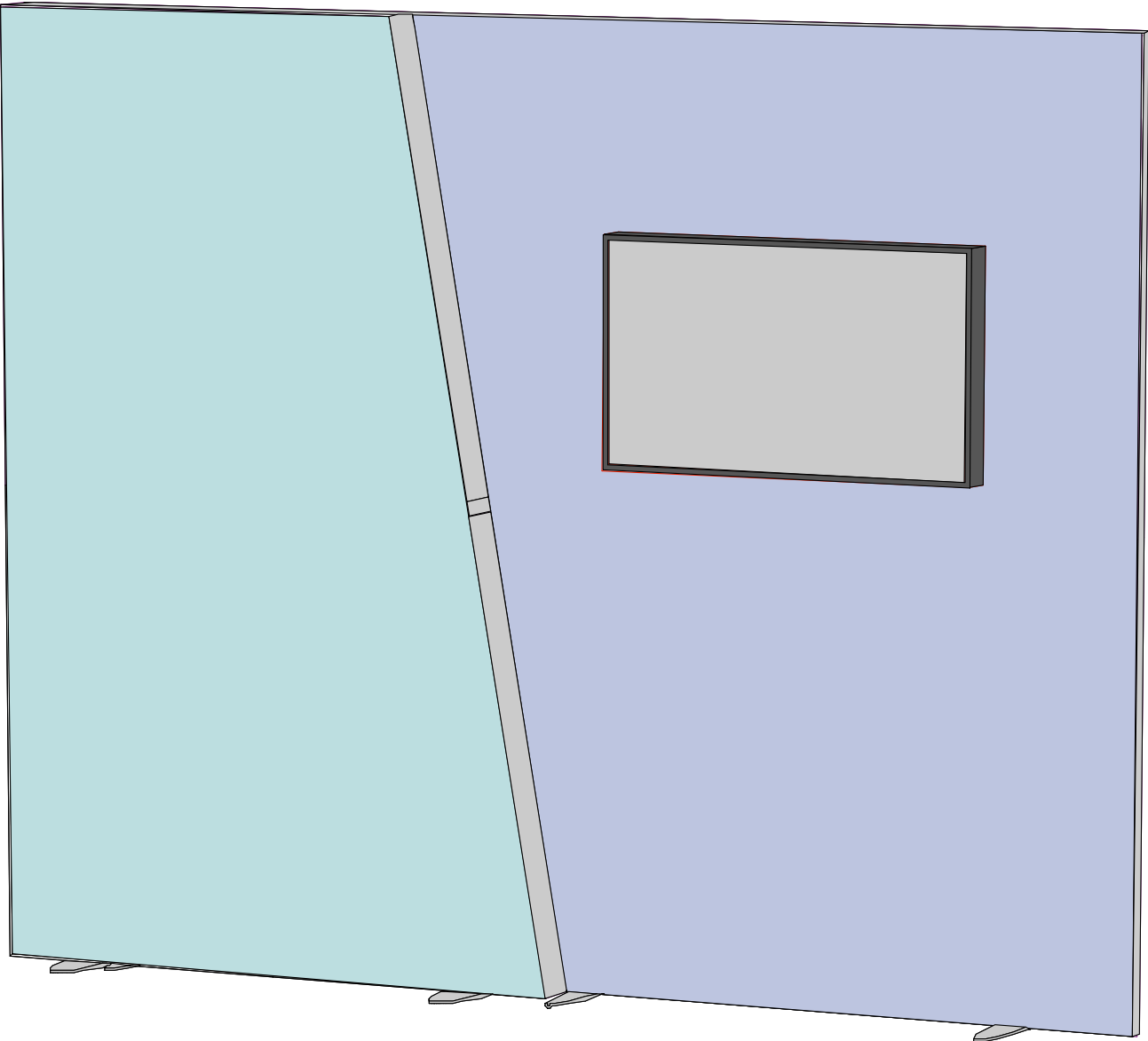
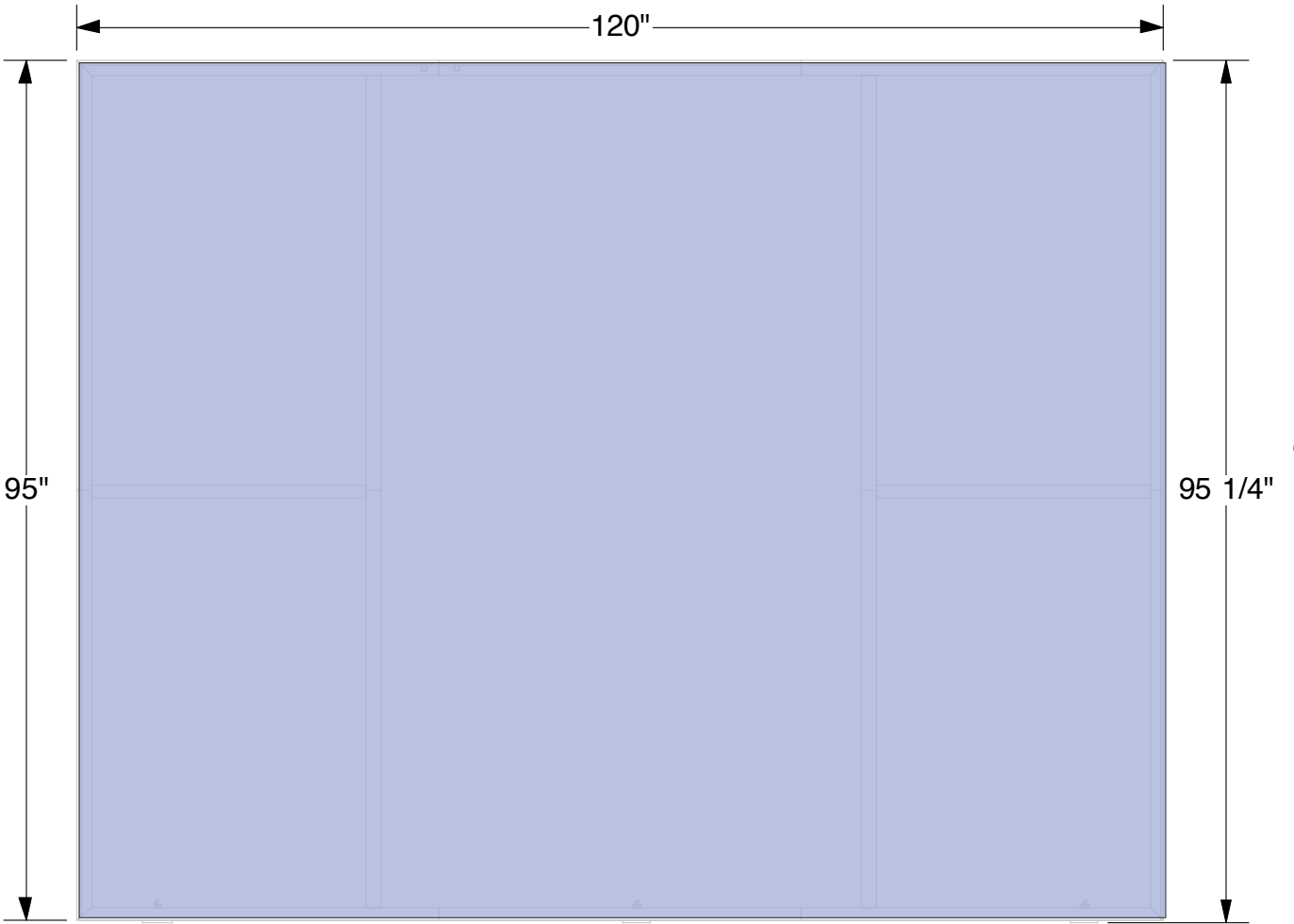


LEW (10'W x 8'H)

ASSEMBLY INSTRUCTIONS

CLIENT:  
ORDER:  
INSTR:

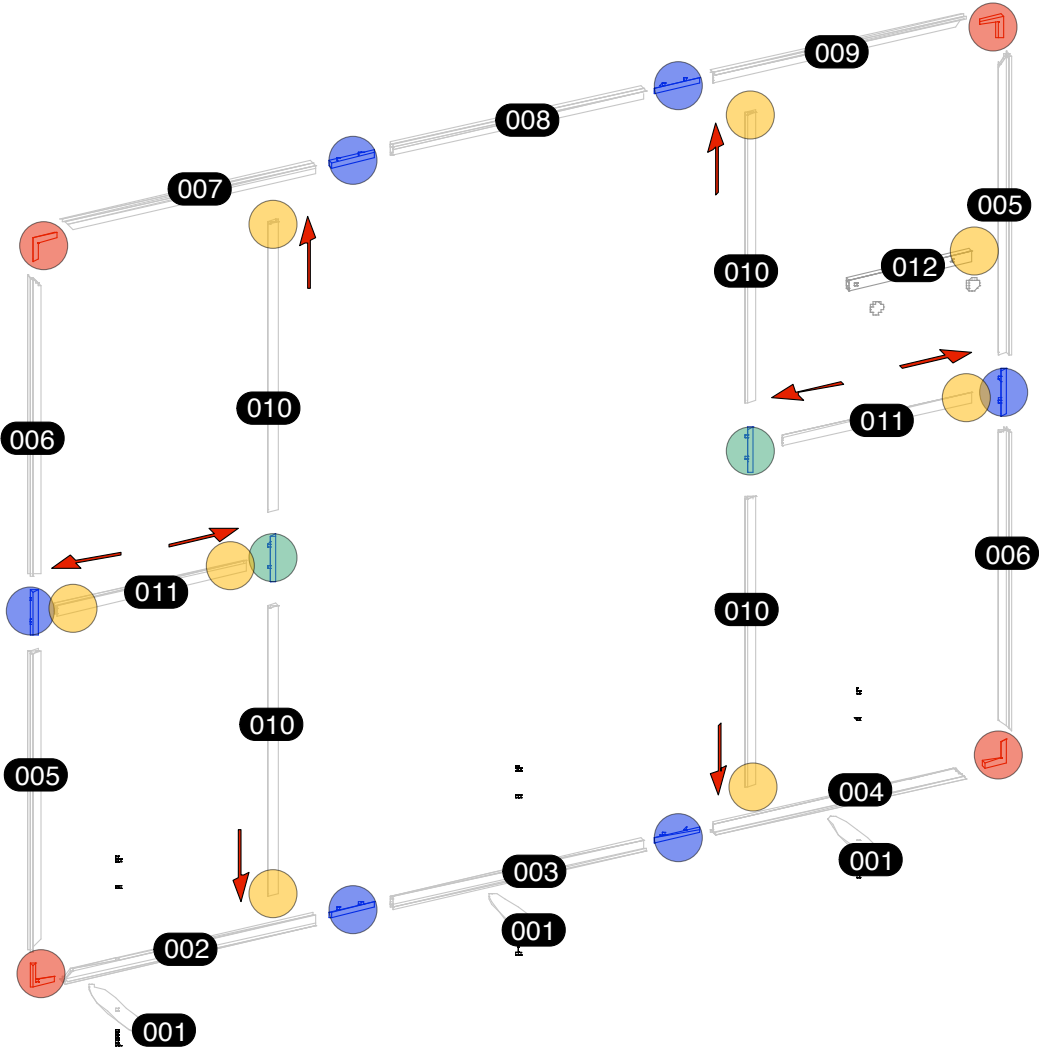




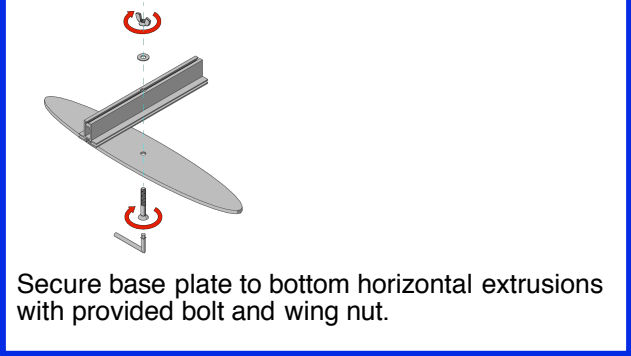
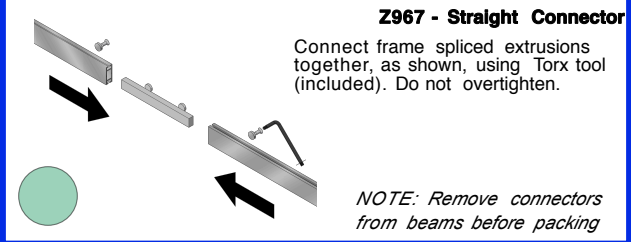
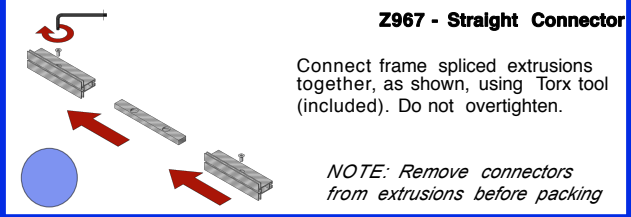
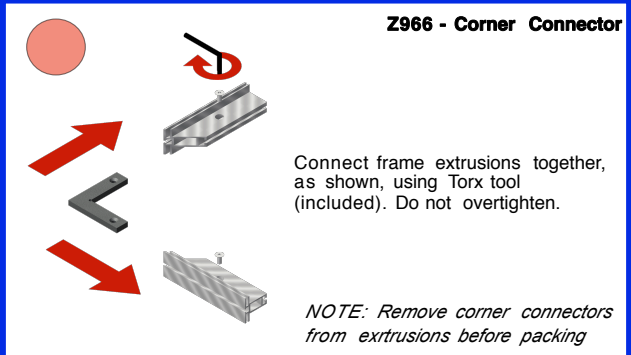
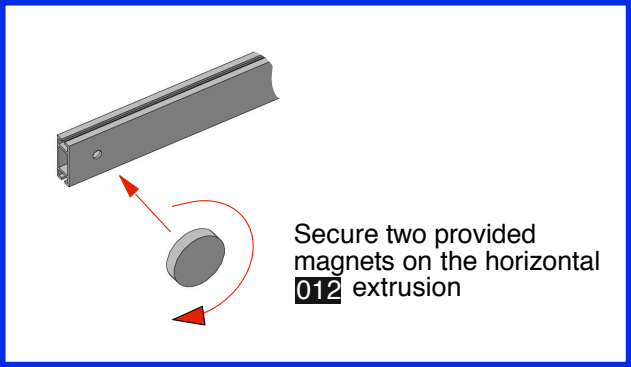
FRONT VIEW

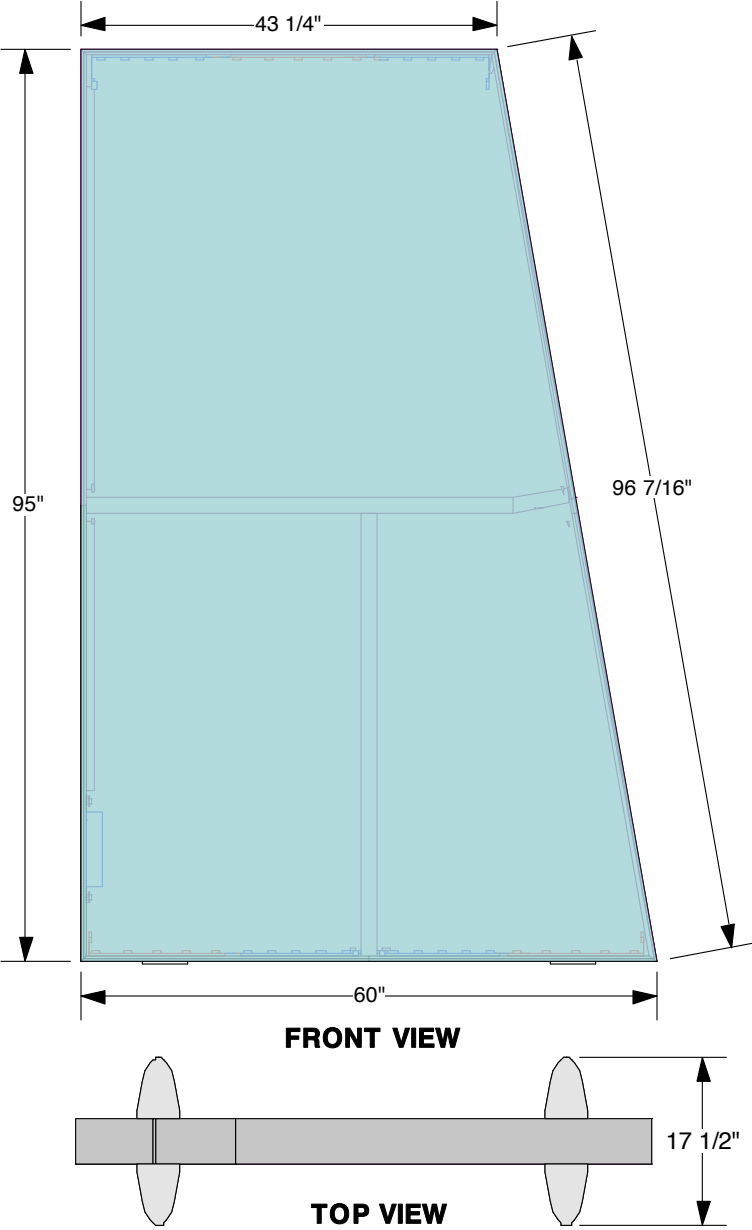
TOP VIEW

Profile	Label	#	Description
	001	3	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 3.15" (80MM)
	002	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT & (1) HOLE FOR BASE PLATE
	003	1	M1307 40" (1016MM) EXTRUSION W/ (1) HOLE FOR BASE PLATE
	004	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT & (1) HOLE FOR BASE PLATE
	005	2	M1307 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT
	006	2	M1307 47.5" (1206.5MM) EXTRUSION W/ (1) 45° CUT
	007	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT
	008	1	M1307 40" (1016MM) EXTRUSION
	009	1	M1307 40" (1016MM) EXTRUSION W/ (1) 45° CUT
	010	4	Z4400 45.9" (1165.9MM) EXTRUSION W/ (1) TENSION LOCK
	011	2	Z4400 30.2" (767MM) EXTRUSION W/ (2) TENSION LOCKS
		4	Z966 90° CORNER INTERNAL CONNECTOR
		8	Z967 STRAIGHT INTERNAL CONNECTOR
		3	5/16-18 FLAT HEAD SCREW 2.25" LONG W/ WASHER & WING NUT
		1	119.5"W (3035MM) x 94.5"H (2400MM) SINGLE SIDED DYESUB GRAPHIC W/ SEG WELT ALL 4 SIDES

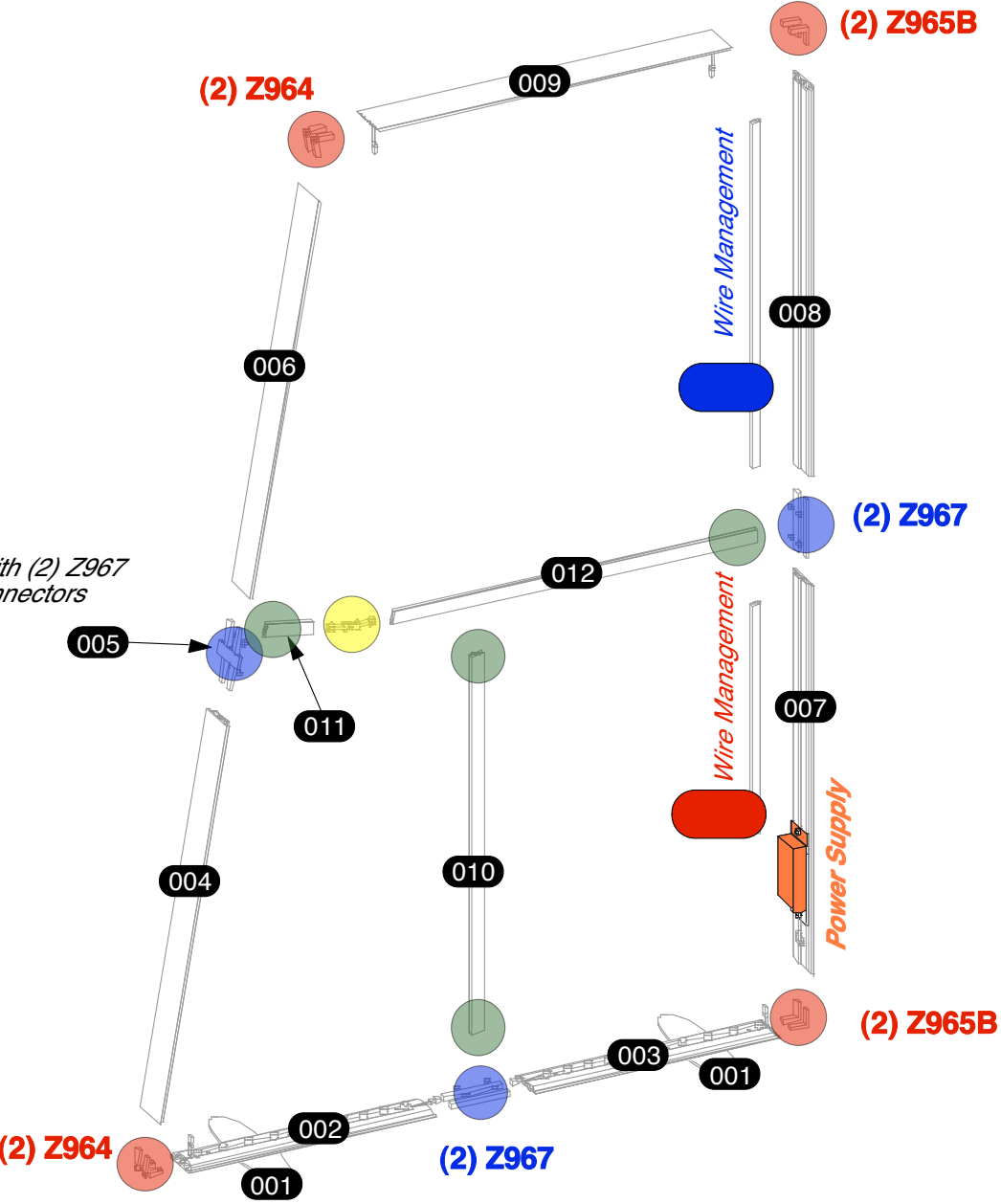


1. Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
2. Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
3. Repeat above steps to connect all spliced extrusions together.
4. Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
6. Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
7. Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.





#LWT-EXT  
Extrusion with (2) Z967  
Straight Connectors



Profile	Label	#	Description
	001	2	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 4.72" (120MM)
	002	1	M1901 30° EXTRUSION W/ (1) 50° CUT, (2) HOLES FOR BASE PLATE & LIGHTS
	003	1	M1901 30° EXTRUSION W/ (1) 45° CUT, (2) HOLES FOR BASE PLATE & LIGHTS
	004	1	M1901 47-1/2° EXTRUSION W/ (1) 50° CUT
	005	1	M1901 1-7/16° EXTRUSION W/ (2) STRAIGHT CONNECTORS
	006	1	M1901 47-1/2° EXTRUSION W/ (1) 40° CUT
	007	1	M1901 47-1/2° EXTRUSION W/ (1) 45° CUT, POWER SUPPLY
	008	1	M1901 47-1/2° EXTRUSION W/ (1) 45° CUT
	009	1	M1901 43-1/4° EXTRUSION W/ (1) 40° CUT, (1) 45° CUT & LIGHTS
	010	1	Z4400 46-1/16° EXTRUSION W/ (2) TENSION LOCKS
	011	1	Z4400 6° EXTRUSION W/ (1) 5° CUT & (1) TENSION LOCK
	012	1	Z4400 44.4° EXTRUSION W/ (1) 5° CUT & (1) TENSION LOCK
		1	E460 42° PLASTIC WIRE MANAGEMENT
		1	E460 28° PLASTIC WIRE MANAGEMENT
		4	Z966 90° CORNER INTERNAL CONNECTOR
		4	Z964 ADJUSTABLE CORNER INTERNAL CONNECTOR
		1	Z966/V ADJUSTABLE INTERNAL CONNECTOR
		4	Z967 STRAIGHT INTERNAL CONNECTOR
		4	5/16-18 FLAT HEAD SCREW 0.75" LONG FOR BASE PLATES
		2	60"W (1524MM) x 95"H (2413MM) DYESUB GRAPHIC W/ SEG WELT ON ALL 4 SIDES

- Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
- Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z964 & Z965) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.

**Bottom view**

Loosen the screws on base plate but do not remove them. Then swivel base plates.

**Bottom view**

Tighten both screw firmly.

**Z965B - Corner Connector**  
**Z964 - Adjustable Corner Connector**

Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.

*NOTE: Remove corner connectors from extrusions before packing*

**Z967 - Straight Connector**

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.

*NOTE: Remove connectors from beams before packing*

**Z961/13 - Tension Lock**

Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn

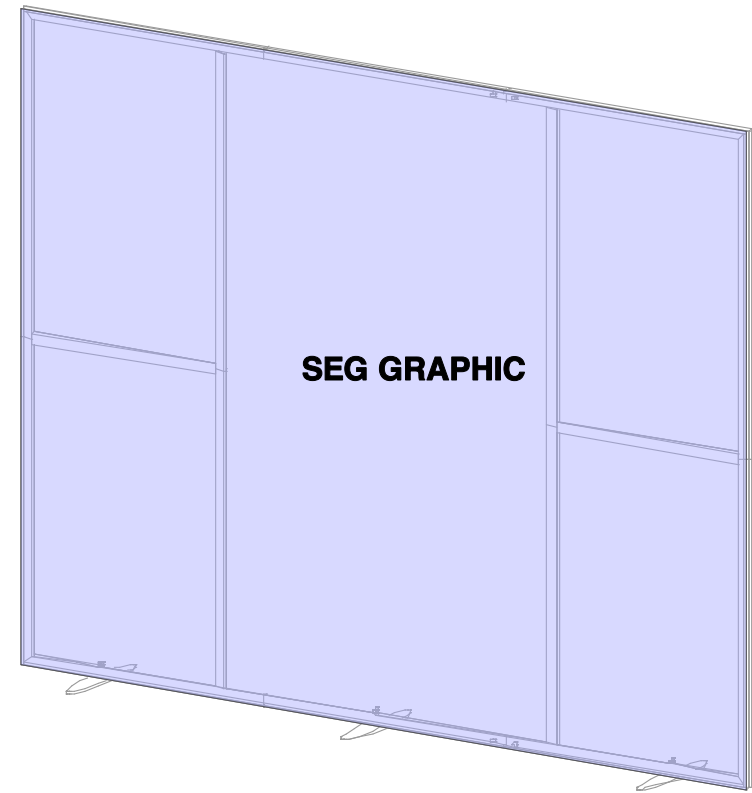
*Tension Lock*

*Torx Tool*

**Z966/V - Adjustable Connector**

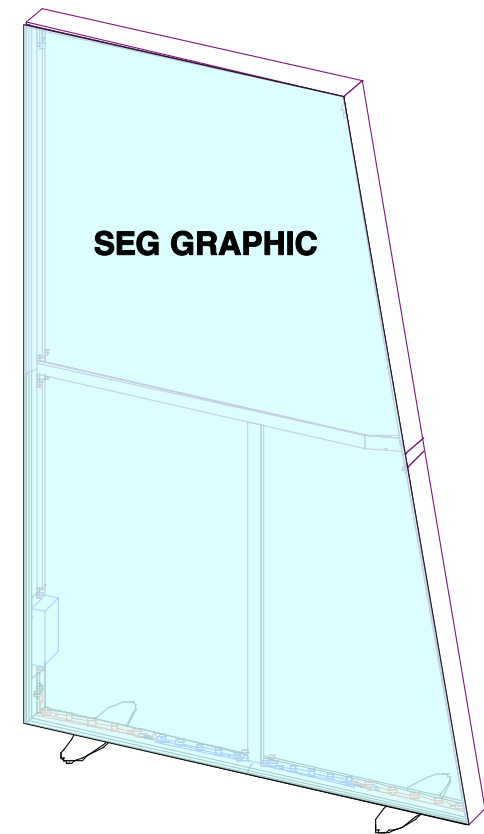
Insert connector into short piece first and tighten screw using Torx tool (included). Do not overtighten. Repeat procedure for long piece.

*NOTE: Remove corner connectors from extrusions before packing*



SEG GRAPHIC

3D VIEW



SEG GRAPHIC

3D VIEW

**GRAPHIC**

*Extrusion fabric groove*

*fabric graphic w/silicon edge*

Insert the silicon edge of the fabric into the groove of the extrusions.

Start on the corners, than centers and work your way to corners from center on both directions.

To pull fabric graphic out of extrusion groove use pull tab on corner.

**LIGHT ASSEMBLY (OPTIONAL)**

Slide light clip into the light. Then place the light into the groove and gently lower it down.

**TV Installation**

Fabric

STEP 1- Attach 4 aluminum extrusions with threaded holes to the vertical post with a tension lock.

STEP 2- Secure 4 magnets into the 4 aluminum extrusions

STEP 3- Secure the metal plate to the TV with the screws

STEP 4- After installing the fabric attach the TV to the magnets

**SEG GRAPHIC**

*Extrusion fabric groove*

*fabric graphic w/silicon edge*

**LIGHTS DETAILS**

Strip-To-Power Cord

EXtension Cord 12ft

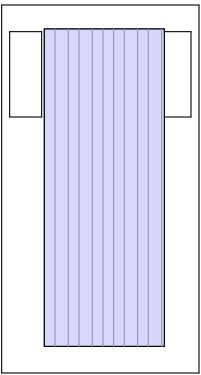
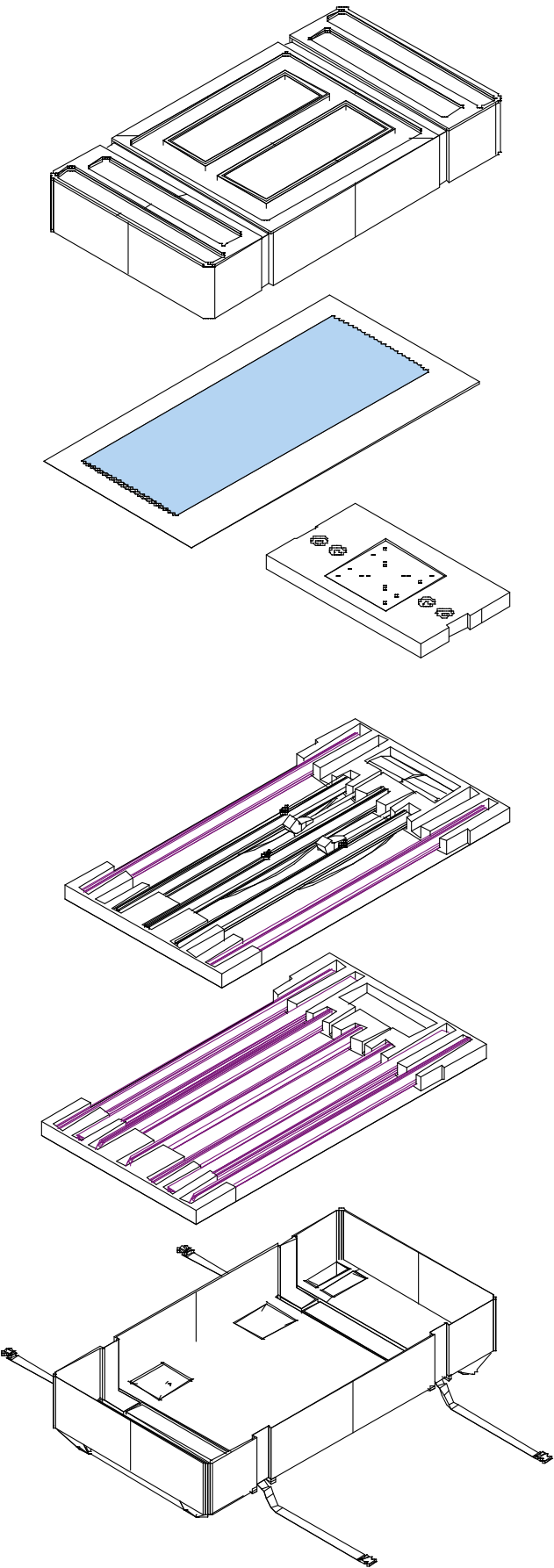
Lights come attached to extrusions. Ensure all lighting strips are connected. Once frame is assembled, connect strip-to-power cords to the end of top and bottom lights chain.

- For bottom lights connect strip-to-power cord to power supply directly.
- For top lights connect extension cord to strip-to-power cord and run with wire managment extrusion then connect to power supply.

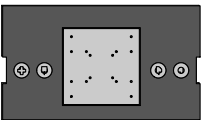
Run AC power cord out through grommet hole on vertical upright and connect to power outlet.

To remove or re-attach light strips use provided thumbscrews with plate.

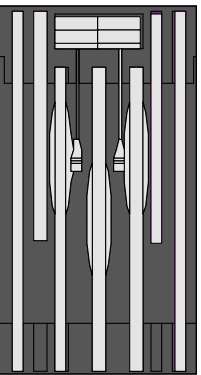
10FT ELITE & SHELVES



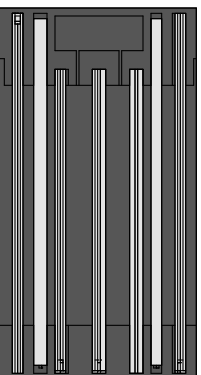
LAYER-4



LAYER-3

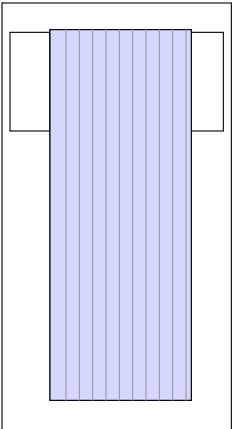
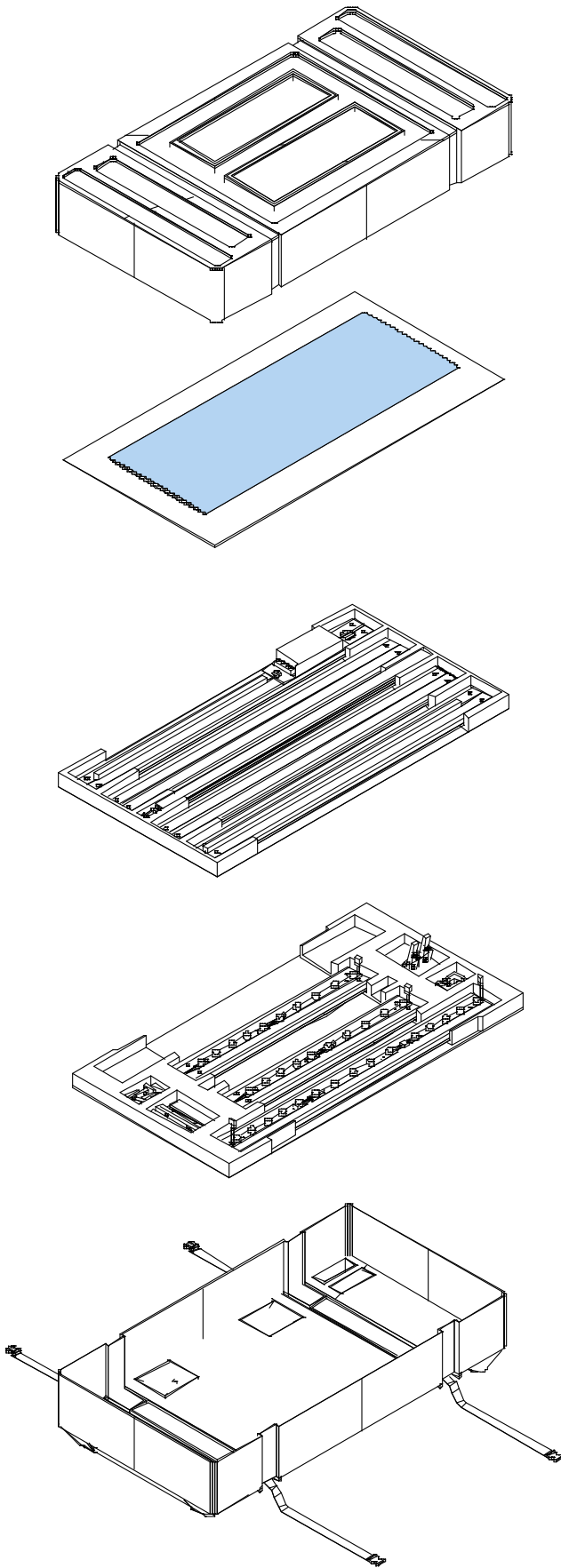


LAYER-2

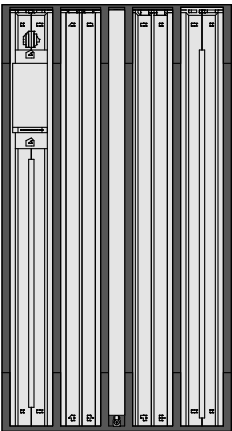


LAYER-1

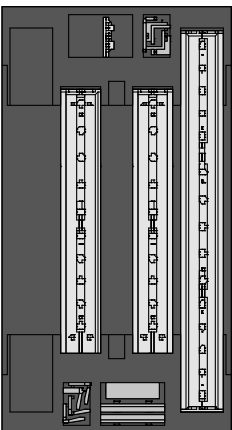
5FT TRAPEZOID LUMIWALL



LAYER-3



LAYER-2



LAYER-1